

*Chemical Reaction Engineering Gavhane*

**This textbook is intended for courses in heat transfer for undergraduates, not only in chemical engineering and related disciplines of biochemical engineering and chemical technology, but also in mechanical engineering and production engineering. The author provides the reader with a very thorough account of the fundamental principles and their applications to engineering practice, including a survey of the recent developments in heat transfer equipment. The three basic modes of heat transfer - conduction, convection and radiation - have been comprehensively analyzed and elucidated by solving a wide range of practical and design-oriented problems. A whole chapter has been devoted to explain the concept of the heat transfer coefficient to give a feel of its importance in tackling problems of convective heat transfer. The use of the important heat transfer correlations has been illustrated with carefully selected examples. Keeping the importance of basic tools of process calculations—material balance and energy balance—in mind, the text prepares the students to formulate material and energy balance theory on chemical process systems. It also demonstrates how to solve the main process-related problems that crop up in chemical engineering practice. The chapters are organized in a way that enables the students to acquire an in-depth understanding of the subject. The emphasis is given to the units and conversions, basic concepts of calculations, material balance with/without chemical reactions, and combustion of fuels and energy balances. Apart from numerous illustrations, the book contains numerous solved problems and exercises which bridge the gap between theoretical learning and practical implementation. All the numerical problems are solved with block diagrams to reinforce the understanding of the concepts. Primarily intended as a text for the undergraduate students of chemical engineering, it will also be useful for other allied branches of chemical engineering such as polymer science and engineering and petroleum engineering.**

**KEY FEATURES • Methods of calculation for stoichiometric proportions with practical examples from the Industry • Simplified method of solving numerical problems under material balance with and without chemical reactions • Conversions of chemical engineering equations from one unit to another • Solution of fuel and combustion, and energy balance problems using tabular column**

**This textbook is targeted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated**

by simple examples. An overview of different applications and aspects of membrane separation has also been provided. 'Humidification and water cooling', necessary in every process industry, is also described. Finally, elementary principles of 'unsteady state diffusion' and mass transfer accompanied by a chemical reaction are covered. **SALIENT FEATURES :** • A balanced coverage of theoretical principles and applications. • Important recent developments in mass transfer equipment and practice are included. • A large number of solved problems of varying levels of complexities showing the applications of the theory are included. • Many end-chapter exercises. • Chapter-wise multiple choice questions. • An Instructors manual for the teachers.

**Chemical Calculations of Manufacturing Processes**

**Unit Operations-i Fluid Flow and Mechanical Operations**

**Unit Operations-II**

**Biochemical Engineering**

**An Introduction**

Introduction - Conduction - Convection - Radiation - Heat Exchange Equipments - Evaporation - Diffusion - Distillation - Gas Absorption - Liquid Liquid Extraction - Crystallisation - Drying - Appendix I Try yourself - Appendix II Thermal conductivity data - Appendix III Steam tables  
All engineering disciplines have been developed from the basic sciences. Science gives us the information on the reasoning behind new product development, whereas engineering is the application of science to manufacture the product at the commercial level. Biological processes involve various biomolecules, which come from living sources. It is now possible to manipulate DNA to get the desired changes in biochemical processes. This book provides students the knowledge that will enable them to contribute in various professional fields, including bioprocess development, modeling and simulation, and environmental engineering. It includes the analysis of different upstream and downstream processes. The chapters are organized in broad engineering subdisciplines, such as mass and energy balances, reaction theory using both chemical and enzymatic reactions, microbial cell growth kinetics, transport phenomena, different control systems used in the fermentation industry, and case studies of some industrial fermentation processes. Each chapter begins with a fundamental explanation for general readers and ends with in-depth scientific details suitable for expert readers. The book also includes the solutions to about 100 problems.

Chemical Reaction Engineering IINirali Prakashan  
Management Accounting  
Unit Operations-IINirali Prakashan

## CHEMICAL PROCESS CALCULATIONS

Fundamentals of Chemical Engineering Thermodynamics, SI Edition

## STOICHIOMETRY AND PROCESS CALCULATIONS

Management Accounting

Mass-transfer Operations

Properties and Handling of Particulate Solids, Conveyors, Mixing of Solids and Pastes, Size Reduction, Mechanical Separations: Screening, Filtration, Separation Based on Motion of Particulate through the Fluids, Mixing and Agitation, Fluidization, Beneficiation Process

This introductory text discusses the essential concepts of three fundamental transport processes, namely, momentum transfer, heat transfer, and mass transfer. Apart from chemical engineering, transport processes play an increasingly important role today in the fields of biotechnology, nanotechnology and microelectronics. The book covers the basic laws of momentum, heat and mass transfer. All the three transport processes are explained using two approaches—first by flux expressions and second by shell balances. These concepts are applied to formulate the physical problems of momentum, heat and mass transfer. Simple physical processes from the chemical engineering field are selected to understand the mechanism of these transfer operations. Though these problems are solved for unidirectional flow and laminar flow conditions only, turbulent flow conditions are also discussed. Boundary conditions and Prandtl mixing models for turbulent flow conditions are explained as well. The unsteady-state conditions for momentum, heat and mass transfer have also been highlighted with the help of simple cases. Finally, the approach of analogy has also been adopted in the book to understand these three molecular transport processes. Different analogies such as Reynolds, Prandtl, von Kármán and Chilton–Colburn are discussed in detail. This book is designed for the undergraduate students of chemical engineering and covers the syllabi on Transport Phenomena as currently prescribed in most institutes and universities. This is the eBook of the printed book and may not include any media, website access codes, or print supplements that may come packaged with the bound book. The Concise, Easy-to-Use Guide to Designing Chemical Process Equipment and Evaluating Its Performance Trends such as shale-gas resource development call for a deeper understanding of chemical engineering equipment and design. Chemical Process Equipment Design complements leading texts by providing concise, focused coverage of these topics, filling a major gap in undergraduate chemical engineering education. Richard Turton and Joseph A. Shaeiwitz present relevant design equations, show how to analyze operation of existing equipment, and offer a practical methodology for designing new equipment and for solving common problems. Theoretical derivations are avoided in favor of working equations, practical computational strategies, and approximately eighty realistic worked examples. The authors identify which equation applies to each situation, and show exactly how to use it to design equipment. By the time undergraduates have worked through this material, they will be able to create preliminary designs for most process equipment found in a typical chemical plant that processes gases and/or liquids. They will also learn how to evaluate the performance of that equipment, even when operating conditions differ from the design case. Coverage includes Process fluid mechanics: designing and evaluating pumps, compressors, valves, and other piping systems Process heat transfer: designing and evaluating heat exchange equipment Separation equipment: understanding

fundamental relationships underlying separation devices, designing them, and assessing their performance Reactors: basic equations and specific issues relating to chemical reactor equipment design and performance Other equipment: preliminary analysis and design for pressure vessels, simple phase-separators (knock-out drums), and steam ejectors This guide draws on fifty years of innovative chemical engineering instruction at West Virginia University and elsewhere. It complements popular undergraduate textbooks for practical courses in fluid mechanics, heat transfer, reactors, or separations; supports senior design courses; and can serve as a core title in courses on equipment design.

Chemical Engineering Thermodynamics

PRINCIPLES OF MASS TRANSFER AND SEPERATION PROCESSES

Mass Transfer-II

Unit Operations of Chemical Engineering

Material And Energy Balances For Engineers And Environmentalists

**The Omnibook aims to present the main ideas of reactor design in a simple and direct way. it includes key formulas, brief explanations, practice exercises, problems from experience and it skims over the field touching on all sorts of reaction systems. Most important of all it tries to show the reader how to approach the problems of reactor design and what questions to ask. In effect it tries to show that a common strategy threads its way through all reactor problems, a strategy which involves three factors: identifying the flow patter, knowing the kinetics, and developing the proper performance equation. It is this common strategy which is the heart of Chemical Reaction Engineering and identifies it as a distinct field of study.**

**This text combines a description of the origin and use of fundamental chemical kinetics through an assessment of realistic reactor problems with an expanded discussion of kinetics and its relation to chemical thermodynamics. It provides exercises, open-ended situations drawing on creative thinking, and worked-out examples. A solutions manual is also available to instructors.**

**'Chemical engineering is the field of applied science that employs physical, chemical, and biological rate processes for the betterment of humanity'. This opening sentence of Chapter 1 has been the underlying paradigm of chemical engineering. Chemical Engineering: An Introduction is designed to enable the student to explore the activities in which a modern chemical engineer is involved by focusing on mass and energy balances in liquid-phase processes. Problems explored include the design of a feedback level controller, membrane separation, hemodialysis, optimal design of a process with chemical reaction and separation, washout in a bioreactor, kinetic and mass transfer limits in a two-phase reactor, and the use of the membrane reactor to overcome equilibrium limits on conversion. Mathematics is employed as a language at the most elementary level. Professor Morton M. Denn incorporates design meaningfully; the design and analysis problems are realistic in format and scope.**

**MOMENTUM, HEAT AND MASS**

**HEAT TRANSFER**

**Mumtaz and Taj Mahal**

**A TEXTBOOK OF CHEMICAL ENGINEERING THERMODYNAMICS**

## **INTRODUCTION TO TRANSPORT PHENOMENA**

This classic text is an exploration of the practical aspects of thermodynamics and heat transfer. It was designed for daily use and reference for system design and for troubleshooting common engineering problems-an indispensable resource for practicing process engineers.

A complete overview and considerations in process equipment design Handling and storage of large quantities of materials is crucial to the chemical engineering of a wide variety of products. Process Equipment Design explores in great detail the design and construction of the containers - or vessels - required to perform any given task within this field. The book provides an introduction to the factors that influence the design of vessels and the various types of vessels, which are typically classified according to their geometry. The text then delves into design and other considerations for the construction of each type of vessel, providing in the process a complete overview of process equipment design.

Designed as an undergraduate-level textbook in Chemical Engineering, this student-friendly, thoroughly class-room tested book, now in its second edition, continues to provide an in-depth analysis of chemical engineering thermodynamics. The book has been so organized that it gives comprehensive coverage of basic concepts and applications of the laws of thermodynamics in the initial chapters, while the later chapters focus at length on important areas of study falling under the realm of chemical thermodynamics. The reader is thus introduced to a thorough analysis of the fundamental laws of thermodynamics as well as their applications to practical situations. This is followed by a detailed discussion on relationships among thermodynamic properties and an exhaustive treatment on the thermodynamic properties of solutions. The role of phase equilibrium thermodynamics in design, analysis, and operation of chemical separation methods is also deftly dealt with. Finally, the chemical reaction equilibria are skillfully explained. Besides numerous illustrations, the book contains over 200 worked examples, over 400 exercise problems (all with answers) and several objective-type questions, which enable students to gain an in-depth understanding of the concepts and theory discussed. The book will also be a useful text for students pursuing courses in chemical engineering-related branches such as polymer engineering, petroleum engineering, and safety and environmental engineering.

New to This Edition • More Example Problems and Exercise Questions in each chapter • Updated section on Vapour-Liquid Equilibrium in Chapter 8 to highlight the significance of equations of state approach • GATE Questions up to 2012 with answers

## **CHEMICAL PROCESS MODELLING AND COMPUTER SIMULATION**

Process Equipment Design

PRINCIPLES AND APPLICATIONS

A HEAT TRANSFER TEXTBOOK

A Practical Approach with EES CD

Appropriate for a one-semester undergraduate or first-year graduate course, this text introduces the quantitative treatment of chemical reaction engineering. It covers both homogeneous and heterogeneous reacting systems and examines chemical reaction engineering as well as chemical reactor engineering. Each chapter contains numerous worked-out problems and real-world vignettes involving commercial applications, a feature widely praised by reviewers and teachers. 2003 edition.

This comprehensive and thoroughly revised text, now in its second edition, continues to present the fundamental concepts of how mathematical models of chemical processes are constructed and demonstrate their applications to the simulation of two of the very important chemical engineering systems: the chemical reactors and distillation systems. The book provides an integrated treatment of process description, mathematical modelling and dynamic simulation of realistic problems, using the robust process model approach and its simulation with efficient numerical techniques. Theoretical background materials on activity coefficient models, equation of state models, reaction kinetics, and numerical solution techniques—needed for the development of mathematical models—are also addressed in the book. The topics of discussion related to tanks, heat exchangers, chemical reactors (both continuous and batch), biochemical reactors (continuous and fed-batch), distillation columns (continuous and batch), equilibrium flash vaporizer, and refinery debutanizer column contain several worked-out examples and case studies to teach students how chemical processes can be measured and monitored using computer programming. The new edition includes two more chapters—Reactive Distillation Column and Vaporizing Exchangers—which will further strengthen the text. This book is designed for senior level undergraduate and first-year postgraduate level courses in “Chemical Process Modelling and Simulation”. The book will also be useful for students of petrochemical engineering, biotechnology, and biochemical engineering. It can serve as a guide for research scientists and practising engineers as well.

Material and energy balances are fundamental to many engineering disciplines and have a major role in decisions related to sustainable development. This text, which covers the substance of corresponding undergraduate courses, presents the balance concepts and calculations in a format accessible to students, engineering professionals and others who are concerned with the material and energy future of our society. Following a review of the basic science and economics, the text focuses on material and energy accounting in batch and continuous operations, with emphasis on generic process units, flow sheets, stream tables and spreadsheet calculations. There is a unified approach to reactive and non-reactive energy balance calculations, plus chapters dedicated to the general balance equation and simultaneous material and energy balances. Seventy worked examples show the elements of process balances and connect them with the material and energy concerns of the 21st century.

Carbon Dioxide Management and Other Technologies  
Chemical Reactor Omnibook- soft cover

Chemical Engineering Thermodynamics II  
Heat Transfer

Chemical reaction engineering is concerned with the exploitation of chemical reactions on a commercial scale. Its goal is the successful design and operation of chemical reactors. This text emphasizes qualitative arguments, simple design methods, graphical procedures, and frequent comparison of capabilities of the major reactor types. Simple ideas are treated first, and are then extended to the more complex.

This course aims to connect the principles, concepts, and laws/postulates of classical and statistical thermodynamics to applications that require quantitative knowledge of thermodynamic properties from a macroscopic to a molecular level. It covers their basic postulates of classical thermodynamics and their application to transient open and closed systems, criteria of stability and equilibria, as well as constitutive property models of pure materials and mixtures emphasizing molecular-level effects using the formalism of statistical mechanics. Phase and chemical equilibria of multicomponent systems are covered. Applications are emphasized through extensive problem work relating to practical cases.

A brand new book, **FUNDAMENTALS OF CHEMICAL ENGINEERING THERMODYNAMICS** makes the abstract subject of chemical engineering thermodynamics more accessible to undergraduate students. The subject is presented through a problem-solving inductive (from specific to general) learning approach, written in a conversational and approachable manner. Suitable for either a one-semester course or two-semester sequence in the subject, this book covers thermodynamics in a complete and mathematically rigorous manner, with an emphasis on solving practical engineering problems. The approach taken stresses problem-solving, and draws from best practice engineering teaching strategies. **FUNDAMENTALS OF CHEMICAL ENGINEERING THERMODYNAMICS** uses examples to frame the importance of the material. Each topic begins with a motivational example that is investigated in context to that topic. This framing of the material is helpful to all readers, particularly to global learners who require big picture insights, and hands-on learners who struggle with abstractions. Each worked example is fully annotated with sketches and comments on the thought process behind the solved problems. Common errors are presented and explained. Extensive margin notes add to the book accessibility as well as presenting opportunities for

investigation. Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version.

**Process Heat Transfer**

**CHEMICAL REACTION ENGINEERING, 3RD ED**

**CHEMICAL ENGINEERING DRAWING (22608) (SI UNITS)**

**Reaction Kinetics and Reactor Design, Second Edition**

**An Introductory Textbook**

Market\_Desc: · Chemical Engineers in Chemical, Nuclear and Biomedical Industries Special

Features: · Emphasis is placed throughout on the development of common design strategy for all systems, homogeneous and heterogeneous· This edition features new topics on biochemical systems, reactors with fluidized solids, gas/liquid reactors, and more on non ideal flow· The book

explains why certain assumptions are made, why an alternative approach is not used, and to indicate the limitations of the treatment when applied to real situations About The Book:

Chemical reaction engineering is concerned with the exploitation of chemical reactions on a commercial scale. Its goal is the successful design and operation of chemical reactors. This text emphasizes qualitative arguments, simple design methods, graphical procedures, and frequent comparison of capabilities of the major reactor types. Simple ideas are treated first, and are then extended to the more complex.

Familiarizes the student or an engineer new to process safety with the concept of process safety management Serves as a comprehensive reference for Process Safety topics for student chemical engineers and newly graduate engineers Acts as a reference material for either a stand-alone process safety course or as supplemental materials for existing curricula Includes the evaluation of SACHE courses for application of process safety principles throughout the standard Ch.E. curricula in addition to, or as an alternative to, adding a new specific process safety course Gives examples of process safety in design

This book covers various technological aspects of sustainable energy ecosystems and processes that improve energy efficiency, and reduce and sequester carbon dioxide (CO<sub>2</sub>) and other greenhouse emissions. Papers emphasize the need for sustainable technologies in extractive metallurgy, materials processing and manufacturing industries with reduced energy consumption and CO<sub>2</sub> emission. Industrial energy efficient technologies include innovative ore beneficiation,

smelting technologies, recycling, and waste heat recovery. The book also contains contributions from all areas of non-nuclear and non-traditional energy sources, including renewable energy sources such as solar, wind, and biomass. Papers from the following symposia are presented in the book: Energy Technologies and Carbon Dioxide Management Recycling and Sustainability Update Magnetic Materials for Energy Applications V Sustainable Energy and Layered Double Hydroxides Chemical Process Equipment Design Chemical Reaction Engineering II Chemical Engineering Industrial Stoichiometry Energy Technology 2015

*Fuels and combustion. Gas producers. Sulfur compounds. Metallurgy. Crystallization.*

*This textbook is designed for undergraduate courses in chemical engineering and related disciplines such as biotechnology, polymer technology, petrochemical engineering, electrochemical engineering, environmental engineering, safety engineering and industrial chemistry. The chief objective of this text is to prepare students to make analysis of chemical processes through calculations and also to develop in them systematic problem-solving skills. The students are introduced not only to the application of law of combining proportions to chemical reactions (as the word 'stoichiometry' implies) but also to formulating and solving material and energy balances in processes with and without chemical reactions. The book presents the fundamentals of chemical engineering operations and processes in an accessible style to help the students gain a thorough understanding of chemical process calculations. It also covers in detail the background materials such as units and conversions, dimensional analysis and dimensionless groups, property estimation, P-V-T behaviour of fluids, vapour pressure and phase equilibrium relationships, humidity and saturation. With the help of examples, the book explains the construction and use of reference-substance plots, equilibrium diagrams, psychrometric charts, steam tables and enthalpy composition diagrams. It also elaborates on thermophysics and thermochemistry to acquaint the students with the thermodynamic principles of energy balance calculations. Key Features :*

- SI units are used throughout the book.*
- Presents a thorough introduction to basic chemical engineering principles.*
- Provides many worked-out examples and exercise problems with answers.*
- Objective type questions included at the end of the book serve as useful review material and also assist the students in preparing for competitive examinations such as GATE.*

*CD-ROM contains: the limited academic version of Engineering equation solver(EES) with homework problems.*

*Introduction to Chemical Engineering*

*Introduction to Process Safety for Undergraduates and Engineers*

*Vessel Design*

*Fundamentals of Chemical Reaction Engineering*

*Chemical Reaction Engineering*

**This book is an outgrowth of the author's teaching experience of a course on Introduction**

to Chemical Engineering to the first-year chemical engineering students of the Indian Institute of Technology Madras. The book serves to introduce the students to the role of a chemical engineer in society. In addition to the classical industries, the role of chemical engineers in several esoteric areas such as semiconductor processing and biomedical engineering is discussed. Besides highlighting the principles and processes of chemical engineering, the book shows how chemical engineering concepts from the basic sciences and economics are used to seek solutions to engineering problems. The book is rich in examples of innovative solutions found to problems faced in chemical industry. It includes a wide spectrum of topics, selected from the industrial interactions of the author. It encourages the student to see the similarities in the concepts which govern apparently dissimilar examples. It introduces various concepts, using both physical and mathematical bases, to facilitate the understanding of difficult processes such as the scale-up process. The book contains several case studies on safety, ethics and environmental issues in chemical process industries.

Introduction to Process Calculations Stoichiometry  
Mechanical Operations