

Gating Manual Nadca

The objective of this book, being the first one on magnesium injection molding, is to treat both the scientific background and the technological aspects as they are understood at present. All aspects of material development, manufacturing and engineering are covered. The book provides a single source of information covering the interdisciplinary field of net shape forming of magnesium alloys. It reflects a unique blend of science and industrial practice.

This book explains the design and fabrication of any electronic enclosure that contains a printed circuit board, from original design through materials selection, building and testing, and ongoing design improvement. It presents a thorough and lucid treatment of material physical properties, engineering, and compliance considerations such that readers will understand concerns that exist with a design (structural, environmental, and regulatory) and what is needed to successfully enter the marketplace. To this end, a main thrust of this volume is on the “commercialization” of electronic products when an enclosure is needed. The book targets the broadest audience tasked with design and manufacture of an enclosure for an electronic product, from mechanical/industrial engineers to designers and technicians. Compiling a wealth of information on relevant physical phenomena (strength of materials, shock and vibration, heat transfer), the book stands as a ready reference on how and where these key properties may be considered in the design of most electronic enclosures.

This book helps foundrymen eliminate or minimize inherent casting problems, improve casting quality and reduce cleaning and finishing costs.

This book presents selected papers from the 4th International Conference on Mechanical, Manufacturing and Plant Engineering (ICMMP E 2018), which was held in Melaka, Malaysia from the 14th to the 15th of November 2018. The proceedings discuss genuine problems concerning joining technologies that are at the heart of various manufacturing sectors. In addition, they present the outcomes of experimental and numerical works addressing current problems in soldering, arc welding and solid-state joining technologies.

Managing Indoor Air Quality

Die Casting Engineer

Cupola melting

Principles of Metal Casting, Third Edition

An Insider’s Account of the China Production Game

Proceedings of the International Conference on Advances in Computational Mechanics 2017

This text seeks to provide a comprehensive technical foundation and practical examples for casting process modelling technology. It highlights fundamental theory for solidification and useful applications for industrial production. It also details shape and ingot castings, semi-solid metalworking, and spray forming.

Magnesium (Mg) alloys are receiving increasing attention due to their abundance, light weight, castability, formability, mechanical properties and corrosion performance. By selecting the appropriate combination of materials, coatings and surface modifications, their corrosion resistance can be greatly enhanced. Corrosion prevention of magnesium alloys is a comprehensive guide to the effective prevention of corrosion in these important light metals. Part one discusses alloying, inhibition and prevention strategies for magnesium alloys as well as corrosion and prevention principles. Part two reviews surface treatment and conversion. Beginning with an overview of surface cleaning and pre-conditioning, the book goes on to discuss the use of surface processing and alloying, laser treatments, chemical conversion and electrochemical anodization to improve the corrosion resistance of magnesium alloys. Coatings are then the focus of part three, including varied plating techniques, cold spray coatings, gel and electrodeless electrophoretic coatings. Finally, the book concludes in part four with a selection of case studies investigating the application of preventative techniques for both automotive and medical applications. With its distinguished editor and international team of expert contributors, Corrosion prevention of magnesium alloys is a key reference tool for all those working with magnesium and its alloys, including scientists, engineers, metallurgists, aerospace and automotive professionals, and academics interested in this field. Chapters provide an overview of surface cleaning and pre-conditioning Examines processes to improve the corrosion resistance of magnesium alloys, including laser treatments and chemical conversion and electrochemical anodization Discusses cold spray, sol-gel and electrophoretic coatings This book comprises select proceedings of the International Conference on Recent Innovations and Developments in Mechanical Engineering (IC-RIDME 2018). The book contains peer reviewed articles covering thematic areas such as fluid mechanics, renewable energy, materials and manufacturing, thermal engineering, vibration and acoustics, experimental aerodynamics, turbo machinery, and robotics and mechatronics. Algorithms and methodologies of real-time problems are described in this book. The contents of this book will be useful for both academics and industry professionals.

“Provides in-depth design recommendations and proven, cost effective, and reliable solutions for health care HVAC design that provide low maintenance cost and high reliability based on best practices from consulting and hospital engineers with decades of experience in the design, construction, and operation of health care facilities”--

A computer-aided approach for gating system design for multi-cavity dies

Gating Manual

This is forming

Solidification Characteristics of Aluminum Alloys

Shape Casting

This book offers a snapshot of recent developments in improving the properties and performance of engineering materials and structures. It discusses modeling properties related to classical mechanical, thermal, electrical and optical fields as well as those related to surface-specific quantities (e.g. roughness, wear and modifications due to surface coatings). The material types presented range from classical metals and synthetic materials to composites. Competitiveness due to cost efficiency (e.g. lighter structures and the corresponding fuel savings for transportation systems) and sustainability (e.g. recyclability or reusability) are the driving factors for engineering developments. The outcomes of these efforts are difficult to be accurately monitored due to the ongoing evaluation cycles.

This practical guide to product and process engineering of various aluminum castings emphasizes process and material characteristics; product-process-alloy integration; manufacturing aspects of aluminum casting; product design features; tooling design, feeding and gating design; product quality needs and specifications; product launches; and successful conversions of aluminum from steel and iron.

This book provides an overview of state-of-the-art methods in computational engineering for modeling and simulation. This proceedings volume includes a selection of refereed papers presented at the International Conference on Advances in Computational Mechanics (ACOME) 2017, which took place on Phu Quoc Island, Vietnam on August 2-4, 2017. The contributions highlight recent advances in and innovative applications of computational mechanics. Subjects covered include: biological systems; damage, fracture and failure; flow problems; multiscale multiphysics problems; composites and hybrid structures; optimization and inverse problems; lightweight structures; computational mechatronics; computational dynamics; numerical methods; and high-performance computing. The book is intended for academics, including graduate students and experienced researchers interested in state-of-the-art computational methods for solving challenging problems in engineering.

The book contains the proceedings of the honorary symposium “Advances in the Science and Engineering of Casting Solidification” (TMS2015, Orlando, Florida, March 15-19, 2015) held in honor of Professor Doru Michael Stefanescu, Emeritus Professor, Ohio State University and the University of Alabama, USA. The book encompasses the following four areas: (1) Solidification processing: theoretical and experimental investigations of solidification processes including castings solidification, directional solidification of alloys, electromagnetic stirring, ultrasonic cavitation, mechanical vibration, active cooling and heating, powder bed-electron beam melting, additive manufacturing, etc. for processing of metals, polymers and composite materials; (2) Microstructure Evolution: theoretical and experimental studies related to microstructure evolution of materials including prediction of solidification-related defects and particle pushing/engulfment aspects; (3) Novel Casting and Molding Processes: modeling and experimental aspects including high pressure die casting, permanent casting, centrifugal casting, low pressure casting, 3D silica sand mold printing, etc.; and (4) Cast Iron: all aspects related to cast iron characterization, computational and analytical modeling, and processing.

Aluminum Castings Engineering Guide

Recent Advances

Metallurgy, Design Data, Automotive Applications

Proceedings of the 12th International Conference on Measurement and Quality Control - Cyber Physical Issue

Production, Processing and Applications

Advanced Materials in Automotive Engineering

Fundamentals of Aluminium Metallurgy: Recent Advances updates the very successful book Fundamentals of Aluminium Metallurgy. As the technologies related to casting and forming of aluminum components are rapidly improving, with new technologies generating alternative manufacturing methods that improve competitiveness, this book is a timely resource. Sections provide an overview of recent research breakthroughs, methods and techniques of advanced manufacture, including additive manufacturing and 3D printing, a comprehensive discussion of the status of metalcasting technologies, including sand casting, permanent mold casting, pressure diecasting and investment casting, and recent information on advanced wrought alloy development, including automotive bodysheet materials, amorphous glassy materials, and more. Target readership for the book includes PhD students and academics, the casting industry, and those interested in new industrial opportunities and advanced products. Includes detailed and specific information on the processing of aluminum alloys, including additive manufacturing and advanced casting techniques Written for a broad ranging readership, from academics, to those in the industry who need to know about the latest techniques for working with aluminum Comprehensive, up-to-date coverage, with the most recent advances in the industry

Aluminium is an important metal in manufacturing, due to its versatile properties and the many applications of both the processed metal and its alloys in different industries. Fundamentals of aluminium metallurgy provides a comprehensive overview of the production, properties and processing of aluminium, and its applications in manufacturing industries. Part one discusses different methods of producing and casting aluminium, covering areas such as casting of alloys, quality issues and specific production methods such as high-pressure diecasting. The metallurgical properties of aluminium and its alloys are reviewed in Part two, with chapters on such topics as hardening, precipitation processes and solute partitioning and clustering, as well as properties such as fracture resistance. Finally, Part three includes chapters on joining, laser sintering and other methods of processing aluminium, and its applications in particular areas of industry such as aerospace. With its distinguished editor and team of expert contributors, Fundamentals of aluminium metallurgy is a standard reference for researchers in metallurgy, as well as all those involved in the manufacture and use of aluminium products. Provides a comprehensive overview of the production, properties and processing of aluminium, and its applications in manufacturing industries Considers many issues of central importance in aluminium production and utilization considering quality issues and design for fatigue growth resistance Metallurgical properties of aluminium and its alloys are further explored with particular reference to work hardening and applications of industrial alloys

The use of lightweight structures across several industries has become inevitable in today’s world given the ever-rising demand for improved fuel economy and resource efficiency. In the automotive industry, composites, reinforced plastics, and lightweight materials, such as aluminum and magnesium are being adopted by many OEMs at increasing rates to reduce vehicle mass and develop efficient new lightweight designs. Automotive weight reduction with high-strength steel is also witnessing major ongoing efforts to design novel damage-controlled forming processes for a new generation of efficient, lightweight steel components. Although great progress has been made over the past decades in understanding the thermomechanical behavior of these materials, their extensive use as lightweight solutions is still limited due to numerous challenges that play a key role in cost competitiveness. Hence, significant research efforts are still required to fully understand the anisotropic material behavior, failure mechanisms, and, most importantly, the interplay between industrial processing, microstructure development, and the resulting properties. This Special Issue reprint book features concise reports on the current status in the field. The topics discussed herein include areas of manufacturing and processing technologies of materials for lightweight applications, innovative microstructure and process design concepts, and advanced characterization techniques combined with modeling of material’s behavior.

Complete Casting Handbook is the result of a long-awaited update, consolidation and expansion of expert John Campbell’s market-leading casting books into one essential resource for metallurgists and foundry professionals who design, specify or manufacture metal castings. The first single-volume guide to cover modern principles and processes in such breadth and depth whilst retaining a clear, practical focus, it includes: A logical, two-part structure, breaking the contents down into casting metallurgy and casting manufacture Established, must-have information, such as Campbell’s ‘10 Rules’ for successful casting manufacture New chapters on filling system design, melting, moulding, and controlled solidification techniques, plus extended coverage of a new approach to casting metallurgy Providing in-depth casting knowledge and process know-how, from the noteworthy career of an industry-leading authority, Complete Casting Handbook delivers the expert advice needed to help you make successful and profitable castings. Long-awaited update, consolidation and expansion of expert John Campbell’s market-leading casting books into one essential handbook Separated into two parts, casting metallurgy and casting manufacture, with extended coverage of casting alloys and new chapters on filling system design, melting, moulding and controlled solidification techniques to compliment the renowned Campbell ‘10 Rules’ Delivers the expert advice that engineers need to make successful and profitable casting decisions

Aluminum Alloy Castings

Analysis of Casting Defects

Select Proceedings of ICRIIDME 2018

Fundamentals of Metal Machining and Machine Tools

ACOME 2017, 2 to 4 August 2017, Phu Quoc Island, Vietnam

NADCA Product Specification Standards for Die Castings

This collection presents papers on the science, engineering, and technology of shape castings, with contributions from researchers worldwide. Among the topics that are addressed are structure-property-performance relationships, modeling of casting processes, and the effect of casting defects on the mechanical properties of cast alloys.

The automotive industry is under constant pressure to design vehicles capable of meeting increasingly demanding challenges such as improved fuel economy, enhanced safety and effective emission control. Drawing on the knowledge of leading experts, Advanced materials in automotive engineering explores the development, potential and impact of using such materials. Beginning with a comprehensive introduction to advanced materials for vehicle lightweighting and automotive applications, Advanced materials in automotive engineering goes on to consider nanostructured steel for automotive body structures, aluminum sheet and high pressure die-cast aluminum alloys for automotive applications, magnesium alloys for lightweight powertrains and automotive bodies, and polymer and composite moulding technologies. The final chapters then consider a range of design and manufacturing issues that need to be addressed when working with advanced materials, including the design of advanced automotive body structures and closures, technologies for reducing noise, vibration and harshness, joining systems, and the recycling of automotive materials. With its distinguished editor and international team of contributors, Advanced materials in automotive engineering is an invaluable guide for all those involved in the engineering, design or analysis of motor vehicle bodies and components, as well as all students of automotive design and engineering. Explores the development, potential and impact of using advanced materials for improved fuel economy, enhanced safety and effective mission control in the automotive industry Provides a comprehensive introduction to advanced materials for vehicle lightweighting and automotive applications Covers a range of design ideas and manufacturing issues that arise when working with advanced materials, including technologies for reducing noise, vibration and harshness, and the recycling of automotive materials

The science and technology of materials in automotive engines provides an introductory text on the nature of the materials used in automotive engines. It focuses on reciprocating engines, both four and two stroke, with particular emphasis on their characteristics and the types of materials used in their construction. The book considers the engine in terms of each specific part: the cylinder, piston, camshaft, valves, crankshaft, connecting rod and catalytic converter. The materials used in automotive engines are required to fulfil a multitude of functions. It is a subtle balance between material properties, essential design and high performance characteristics. The science and technology of materials in automotive engines describes the metallurgy, chemical composition, manufacturing, heat treatment and surface modification of these materials. It also includes supplementary notes that support the core text. The book is essential reading for engineers and designers of engines, as well as lecturers and graduate students in the fields of automotive engineering, machine design and materials science looking for a concise, expert analysis of automotive materials. Provides a detailed introduction to the nature of materials used in automotive engines Essential reading for engineers, designers, lecturers and students in automotive engineering Written by a renowned expert in the field

J. G. (Gil) Kaufman is currently president of his consulting company, Kaufman Associates.

Designing Electronic Product Enclosures

Principles of Metal Casting

Magnesium Technology

Aluminum Casting Technology

Complete Casting Handbook

Advances in the Science and Engineering of Casting Solidification

Gating ManualImproved Performance of MaterialsDesign and Experimental ApproachesSpringer

In the more than 15 years since the second edition of Fundamentals of Machining and Machine Tools was published, the industry has seen many changes. Students must keep up with developments in analytical modeling of machining processes, modern cutting tool materials, and how these changes affect the economics of machining. With coverage reflecting s Master’s Thesis from the year 2017 in the subject Engineering - Mechanical Engineering, grade: B-, language: English, abstract: This work presents a system that would help in automatic design of multi-gates for multi-cavities dies. The system is able to automate: (i) the determination of the placement of gate, and (ii) determination of the shape of gate for die-casting parts having simple shapes. The system has to be implemented in GUI or MATLAB 7.10 using the best industry practices and recommendations from NADCA for gating-system design. The proposed system is able to generate parameters of multi-cavity gating-system for parts requiring multi-gates from the part model data. The other information required for working of the system includes material properties, die-casting process parameters and die-casting casting machine parameters which are determined by the system and used for design of gating-system for the multi-cavity dies. This is done by updating the parameters of pre-modelled gating-system features stored as feature library. Chapter 2, 4 and 5 present the various modules of the system along with its implementation on case-study parts. The results from the case-studies are quite encouraging and are in-line with the best industry practices. The present work describes a novel methodology for computer-aided automatic placement of the gating system for a die-casting part. It uses the parting line information to identify the probable positions for the placement of the gating system. This aspect of die-design has not received due attention of the researchers in the past. Moreover, the automated gating-system design for die-casting parts that require multiple agates in a multi-cavity die has not been attempted. Both these features provide the originality to the present work.

This book gathers the proceedings of the 12th International Conference on Measurement and Quality Control – Cyber Physical Issues (IMEKO TC 14 2019), held in Belgrade, Serbia, on 4–7 June 2019. The event marks the latest in a series of high-level conferences that bring together experts from academia and industry to exchange knowledge, ideas, experiences, research findings, and information in the field of measurement of geometrical quantities. The book addresses a wide range of topics, including: 3D measurement of GPS characteristics, measurement of gears and threads, measurement of roughness, micro- and nano-metrology, laser metrology for precision measurements, cyber physical metrology, optical measurement techniques, industrial computed tomography, multisensor techniques, intelligent measurement systems, evaluating measurement uncertainty, dimensional management in industry, product quality assurance methods, and big data analytics. By providing updates on key issues and highlighting recent advances in measurement and quality control, the book supports the transfer of vital knowledge to the next generation of academics and practitioners.

The Diecasting Book

Diecasting Die Design

Aluminum, Aluminum-MMC, Copper, Magnesium, Zinc, and ZA Alloys

Metal Casting Processes, Techniques and Design

Material and Process Design for Lightweight Structures

5th International Symposium 2014

The definitive metal casting resource—fully updated Written by prominent industry experts, Principles of Metal Casting, Third Edition, addresses the latest advances in the field such as melting, casting processes, sand systems, alloy development, heat treatment, and processing technologies. New chapters cover solidification modeling, casting defects, and zinc and zinc alloys. Detailed photographs, illustrations, tables, and equations are included throughout. Ideal for students and researchers in metallurgy and foundry science as well as foundry industry professionals, this authoritative guide provides all of the information needed to produce premium-quality castings. Comprehensive coverage includes: Patterns Casting processes Solidification of metals and alloys Gating and risering of castings Casting process simulation Aluminum and aluminum alloys Copper and copper alloys Magnesium and magnesium alloys Zinc and zinc alloys Cast irons Steel castings Cleaning and inspection Casting defects

An insider reveals what can—and does—go wrong when companies shift production to China In this entertaining behind-the-scenes account, Paul Midler tells us all that is wrong with our effort to shift manufacturing to China. Now updated and expanded, Poorly Made in China reveals industry secrets, including the dangerous practice of quality fade—the deliberate and secret habit of Chinese manufacturers to widen profit margins through the reduction of quality inputs. U.S. importers don’t stand a chance, Midler explains, against savvy Chinese suppliers who feel they have little to lose by placing consumer safety at risk for the sake of greater profit. This is a lively and impassioned personal account, a collection of true stories, told by an American who has worked in the country for close to two decades. Poorly Made in China touches on a number of issues that affect us all.

Offering a sound technological overview, while also including the fundamental aspects, this book provides the knowledge needed to master the highly challenging process characteristics for successful application in industrial production. It summarizes the first-hand experience gained from twelve years of collaborative research covering materials science, rheology, casting and forming, control and surface technology as well as the modeling of flow behavior, tool engineering and systems engineering, and thus treats all the vital aspects of this field. For materials scientists, physicists, engineers, and those working in the metal processing industry.

This handbook is an excellent reference for materials scientists and engineers needing to gain more knowledge about these engineering materials. Following introductory chapters on the fundamental materials properties of titanium, readers will find comprehensive descriptions of the development, processing and properties of modern titanium alloys. There then follows detailed discussion of the applications of titanium and its alloys in aerospace, medicine, energy and automotive technology.

operation and maintenance

Magnesium Injection Molding

A Hydraulic, Thermal, and Mechanical Process

Advances in Mechanical Engineering

The Science and Technology of Materials in Automotive Engines

Fundamentals and Applications

A frequently misunderstood technology, die casting is considered the shortest route between raw material and near net shape. For many decades, high pressure die casting was viewed as an art based upon “seat of the pant” strategies. However, many of these crude reactions actually worked because the fundamental process is quite forgiving of eccentricities. Exploring these reactions with scientific logic, Die Casting Engineering presents a broad study of each procedure in the die casting process and clearly outlines its basic science and principles. This guide is written in a reader-friendly and logical format by an experienced authority in quality and productivity enhancement, tooling design, metal feed system analysis, temperature management, and environmental regulation. While its scope is broad and covers the many facets of die casting, the book’s main focus is on function, problem identification and solution, and strategic logic. Generously illustrated, it provides a comprehensive explanation of why high pressure die casting is reliable, predictable, and teachable.

In this book the authors present the current state of both research and technological application of magnesium. In particular, casting and wrought alloys are presented in Chapter 5, followed by a large chapter dedicated to fabrication methods. Corrosion and Protection are treated in Chapter 7. Chapter 8 discusses Engineering Requirements, Strategies and Examples for automobiles in Europe, USA, Asia and Pacific and also for Aerospace and Consumer Articles. Chapter 10 is dedicated to recycling. The experience of authors from seven countries has been combined to produce this book. The book addresses materials researchers as well as design engineers. TOC:Introduction.- History.- Production Technologies.- Physical Metallurgy.- Melting, Alloying and Refining.- Alloys of Practical Importance.- Fabrication Methods.- Corrosion and Surface Protection.- Engineering Requirements, Strategies and Examples.- Recycling.- Data Sheet.

“It’s about time that a practicing engineer with casting and academic experience has written a book that provides answers to questions about squeeze casting and semi-solid molding/forming that many engineers and students of casting need answered.” —Joseph C. Benedyk, PhD, Consultant and retired technical director, Alcoa High Integrity Die Casting Processes provides a comprehensive look at the concepts behind advanced die casting technologies, including vacuum die casting, squeeze casting, and several variants of semi-solid metalworking. Practical applications for these processes are illustrated in numerous case studies. This single-source reference tool presents the latest material in five sections: Basic concepts of die casting and molten metal flow High integrity die casting processes with case studies Product design considerations Controlling quality and avoiding defects Future advances under development Key coverage includes a survey of liquid metal flow, strategies to overcome the limitations of conventional die casting, and potential defects unique to high integrity die casting processes. Also featured are methods for minimizing porosity, reducing cost by design, practical applied statistical process control techniques, designing for manufacturability, and containment methods for potential processing defects. Several chapters present detailed real-world examples illustrating the broad range of applications possible using high integrity die casting processes. Included with this book is a CD-ROM containing PowerPoint(r) presentations for each chapter. These presentations can be used for training purposes in conjunction with numerous study questions designed to practically apply the content of the book to real-world situations. Selected PowerPoint(r) slides can be used to support engineering proposals, marketing presentations, or customer education seminars. High Integrity Die Casting Processes is a valuable reference for both component producers and component users alike. Process engineers, tool designers, manufacturing engineers, production managers, and machine operators will acquire a better understanding of these advanced die casting processes to optimize manufacturing and improve product quality. Component designers, product engineers, purchasing agents, buyers, supplier quality engineers, and project managers will gain insight into these processes and develop superior products by design.

Semi-solid Metal Processing

Die Cast Engineering

Fundamentals of Aluminium Metallurgy

An MPMD Symposium Honoring Doru Michael Stefanescu

Titanium and Titanium Alloys

HVAC Design Manual for Hospitals and Clinics