

## Handbook Of Chemical Reactor Design Optimization And Scaleup

This is the Second Edition of the standard text on chemical reaction engineering, beginning with basic definitions and fundamental principles and continuing all the way to practical applications, emphasizing real-world aspects of industrial practice. The two main sections cover applied or engineering kinetics, reactor analysis and design. Includes updated coverage of computer modeling methods and many new worked examples. Most of the examples use real kinetic data from processes of industrial importance.

An innovative approach that helps students move from the classroom to professional practice This text offers a comprehensive, unified methodology to analyze and design chemical reactors, using a reaction-based design formulation rather than the common species-based design formulation. The book's acclaimed approach addresses the weaknesses of current pedagogy by giving readers the knowledge and tools needed to address the technical challenges they will face in practice. Principles of Chemical Reactor Analysis and Design prepares readers to design and operate real chemical reactors and to troubleshoot any technical problems that may arise. The text's unified methodology is applicable to both single and multiple chemical reactions, to all reactor configurations, and to all forms of rate expression. This text also. . . . Describes reactor operations in terms of dimensionless design equations, generating dimensionless operating curves that depict the progress of individual chemical reactions, the composition of species, and the temperature. Combines all parameters that affect heat transfer into a single dimensionless number that can be estimated a priori. Accounts for all variations in the heat capacity of the reacting fluid. Develops a complete framework for economic-based optimization of reactor operations. Problems at the end of each chapter are categorized by their level of difficulty from one to four, giving readers the opportunity to test and develop their skills. Graduate and advanced undergraduate chemical engineering students will find that this text's unified approach better prepares them for professional practice by teaching them the actual skills needed to design and analyze chemical reactors.

Combines the concepts of chemical kinetics, as taught in physical chemistry, with those of transport phenomena taught in engineering courses: fluid flow, heat transfer, and mass transfer, with heavy emphasis on numerical methods and computation. The reader is taught to use and understand modern, computer-aided design techniques (CAD) with emphasis on design optimization. Includes sections on biochemical engineering, electronic materials processing, and multiphase reactions--and provides a chapter on polymer reaction engineering.

Chemical Engineering Design is one of the best-known and widely adopted texts available for students of chemical engineering. It deals with the application of chemical engineering principles to the design of chemical processes and equipment. Revised throughout, the fourth edition covers the latest aspects of process design, operations, safety, loss prevention and equipment selection, among others. Comprehensive and detailed, the book is supported by problems and selected solutions. In addition the book is widely used by professionals as a day-to-day reference. Best selling chemical engineering text Revised to keep pace with the latest chemical industry changes; designed to see students through from undergraduate study to professional practice End of chapter exercises and solutions

Volume 2: Distillation, packed towers, petroleum fractionation, gas processing and dehydration

Handbook of Chemical Engineering Calculations

Chemical Reaction and Reactor Engineering

Parameter Estimation, Exercises and Examples

Beyond the Fundamentals

**This three-volume handbook provides an overview of the key aspects of micro process engineering. Volume 1 covers the fundamentals, operations and catalysts, volume 2 examines devices, reactions and applications, with volume 3 rounding off the trilogy with system, process and plant engineering. Fluid dynamics, mixing, heat/mass transfer, purification and separation microstructured devices and microstructured reactors are explained in the first volume. Volume 2 segments microreactor design, fabrication and assembly, bulk and fine chemistry, polymerisation, fuel processing and functional materials into understandable parts. The final volume of the handbook addresses microreactor systems design and scale-up, sensing, analysis and control, chemical process engineering, economic and eco-efficiency analyses as well as microreactor plant case studies in one book. Together, this 3-volume handbook explains the science behind micro process engineering to the scale-up and their real life industrial applications.**

Batch processes are used to manufacture many fine organic chemicals, and as such they can be considered to underpin much of the modern chemical industry. Despite widespread use and a consequent huge contribution to wealth creation, batch processes have attracted limited attention outside the user industries. Batch chemicals processing uses a number of core techniques and technologies, such as scheduling and sequence control, agitation and batch filtration. The combination of these technologies with often complex chemistry, the multi-purpose nature of much of this type of plant, the distinctive safety and environmental issues, and a fast moving commercial environment makes the development of a successful batch process a considerable challenge for the chemist or engineer. The literature on the topics covered in this book is fragmented and often not easily accessible, so this handbook has been written to address this problem and to bring together design and process analysis methods in the core areas of batch process design. By combining the science and pragmatism required in the development of successful batch processes this new book provides answers to real problems in an accessible and concise way.

Written by an international team of authors drawn from industry, consulting and academe, this book is an essential part of the library of any chemist, technologist or engineer working on the development of new or existing batch processes. The role of the chemical reactor is crucial for the industrial conversion of raw materials into products and numerous factors must be considered when selecting an appropriate and efficient chemical reactor. Chemical Reaction Engineering and Reactor Technology defines the qualitative aspects that affect the selection of an industrial chemical reactor and couples various reactor models to case-specific kinetic expressions for chemical processes. Thoroughly revised and updated, this much-anticipated Second Edition addresses the rapid academic and industrial development of chemical reaction engineering. Offering a systematic development of the chemical reaction engineering concept, this volume explores: essential stoichiometric, kinetic, and thermodynamic terms needed in the analysis of chemical reactors homogeneous and heterogeneous reactors reactor optimization aspects residence time distributions and non-ideal flow conditions in industrial reactors solutions of algebraic and ordinary differential equation systems gas- and liquid-phase diffusion coefficients and gas-film coefficients correlations for gas-liquid systems solubilities of gases in liquids guidelines for laboratory reactors and the estimation of kinetic parameters The authors pay special attention to the exact formulations and derivations of mass energy balances and their numerical solutions. Richly illustrated and containing exercises and solutions covering a number of processes, from oil refining to the development of specialty and fine chemicals, the text provides a clear understanding of chemical reactor analysis and design.

Membrane reactors are increasingly replacing conventional separation, process and conversion technologies across a wide range of applications. Exploiting advanced membrane materials, they offer enhanced efficiency, are very adaptable and have great economic potential. There has therefore been increasing interest in membrane reactors from both the scientific and industrial communities, stimulating research and development. The two volumes of the Handbook of membrane reactors draw on this research to provide an authoritative review of this important field. Volume 2 reviews reactor types and industrial applications, beginning in part one with a discussion of selected types of membrane reactor and integration of the technology with industrial processes. Part two goes on to explore the use of membrane reactors in chemical and large-scale hydrogen production from fossil fuels. Electrochemical devices and transport applications of membrane reactors are the focus of part three, before part four considers the use of membrane reactors in environmental engineering, biotechnology and medicine. Finally, the book concludes with a discussion of the economic aspects of membrane reactors. With its distinguished editor and international team of expert contributors, the two volumes of the Handbook of membrane reactors provide an authoritative guide for membrane reactor researchers and materials scientists, chemical and biochemical manufacturers, industrial separations and process engineers, and academics in this field. Discusses integration of membrane technology with industrial processes Explores the use of membrane reactors in chemical and large-scale hydrogen production from fossil fuels Considers electrochemical devices and transport applications of membrane reactors

Chemical Reactor Analysis and Design

PERRY'S CHEMICAL ENGINEER'S HANDBOOK 8/E SECTION 19 REACTORS (POD)

Reactor Design for Chemical Engineers

Handbook of Chemical Engineering Calculations, Fourth Edition

Handbook of Batch Process Design

**Chemical Engineering Design, Second Edition, deals with the application of chemical engineering principles to the design of chemical processes and equipment. Revised throughout, this edition has been specifically developed for the U.S. market. It provides the latest US codes and standards, including API, ASME and ISA design codes and ANSI standards. It contains new discussions of conceptual plant design, flowsheet development, and revamp design; extended coverage of capital cost estimation, process costing, and economics; and new chapters on equipment selection, reactor design, and solids handling processes. A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data, and Excel spreadsheet calculations, plus over 150 Patent References for downloading from the companion website. Extensive instructor resources, including 1170 lecture slides and a fully worked solutions manual are available to adopting instructors. This text is designed for chemical and biochemical engineering students (senior undergraduate year, plus appropriate for capstone design courses where taken, plus graduates) and lecturers/tutors, and professionals in industry (chemical process, biochemical, pharmaceutical, petrochemical sectors). New to this edition: Revised organization into Part I: Process Design, and Part II: Plant Design. The broad themes of Part I are flowsheet development, economic analysis, safety and environmental impact and optimization. Part II contains chapters on equipment design and selection that can be used as supplements to a lecture course or as essential references for students or practicing engineers working on design projects. New discussion of conceptual plant design, flowsheet development and revamp design Significantly increased coverage of capital cost estimation, process costing and economics New chapters on equipment selection, reactor design and solids handling processes New sections on fermentation, adsorption, membrane separations, ion exchange and chromatography Increased coverage of batch processing, food, pharmaceutical and biological processes All equipment chapters in Part II revised and updated with current information Updated throughout for latest US codes and standards, including API, ASME and ISA design codes and ANSI standards Additional worked examples and homework problems The most complete and up to date coverage of equipment selection 108 realistic commercial design projects from diverse industries A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data and Excel spreadsheet calculations plus over 150 Patent References, for downloading from the companion website Extensive instructor resources: 1170 lecture slides plus fully worked solutions manual available to adopting instructors**

**Intended primarily for undergraduate chemical-engineering students, this book also includes material which bridges the gap between undergraduate and graduate requirements. The introduction contains a listing of the principal types of reactors employed in the chemical industry, with diagrams and examples of their use. There is then a brief exploration of the concepts employed in later sections for modelling and sizing reactors, followed by basic information on stoichiometry and thermodynamics, and the kinetics of homogeneous and catalyzed reactions. Subsequent chapters are devoted to reactor sizing and modelling in some simple situations, and more detailed coverage of the design and operation of the principal reactor types.**

**The classic reference, now expanded and updated Chemical Reactor Design, Optimization, and Scaleup is the authoritative sourcebook on chemical reactors. This new Second Edition consolidates the latest information on current optimization and scaleup methodologies, numerical methods, and biochemical and polymer reactions. It provides the comprehensive tools and information to help readers design and specify chemical reactors confidently, with state-of-the-art skills. This authoritative guide: Covers the fundamentals and principles of chemical reactor design, along with advanced topics and applications Presents techniques for dealing with varying physical properties in reactors of all types and purposes Includes a completely new chapter on meso-, micro-, and nano-scale reactors that addresses such topics as axial diffusion in micro-scale reactors and self-assembly of nano-scale structures Explains the method of false transients, a numerical solution technique Includes suggestions for further reading, problems, and, when appropriate, scaleup or scaledown considerations at the end of each chapter to illustrate industrial applications Serves as a ready reference for explained formulas, principles, and data This is the definitive hands-on reference for practicing professionals and an excellent textbook for courses in chemical reactor design. It is an essential resource for chemical engineers in the process industries, including petrochemicals, biochemicals, microelectronics, and water treatment.**

Chemical Reactor Design, Optimization, and ScaleupJohn Wiley & Sons

Elements of Chemical Reaction Engineering

Handbook of Fluidization and Fluid-Particle Systems

The Chemical Reactor Minibook

Essentials of Chemical Reaction Engineering

Reactor Types and Industrial Applications

A guide to the technical and calculation problems of chemical reactor analysis, scale-up, catalytic and biochemical reactor design Chemical Reactor Design offers a guide to the myriad aspects of reactor design including the use of numerical methods for solving engineering problems. The author - a noted expert on the topic - explores the use of transfer functions to study residence time distributions, convolution and deconvolution curves for reactor characterization, forced-unsteady-state-operation, scale-up of chemical reactors, industrial catalysis, design of multiphasic reactors, biochemical reactors design, as well as the design of multiphase gas-liquid-solid reactors. Chemical Reactor Design contains several examples of calculations and it gives special emphasis on the numerical solutions of differential equations by using the finite differences approximation, which offers the background information for understanding other more complex methods. The book is designed for the chemical engineering academic community and includes case studies on mathematical modeling by using of MatLab software. This important book: - Offers an up-to-date insight into the most important developments in the field of chemical, catalytic, and biochemical reactor engineering - Contains new aspects such as the use of numerical methods for solving engineering problems, transfer functions to study residence time distributions, and more - Includes illustrative case studies on MatLab approach, with emphasis on numerical solution of differential equations using the finite differences approximation Written for chemical engineers, mechanical engineers, chemists in industry, complex chemists, bioengineers, and process engineers, Chemical Reactor Design addresses the technical and calculation problems of chemical reactor analysis, scale-up, as well as catalytic and biochemical reactor design.

Featuring case studies and worked examples that illustrate key concepts in the text, this book contains guidelines for scaleup of laboratory and pilot plant results, methods to derive the correct reaction order, activation energy, or kinetic model from laboratory tests, and theories, correlations, and practical examples for 2- and 3-phase reaction systems, including bubble columns, slurry reactions, trickle-led reactors, and fluidized beds. A comprehensive reference, the book offers strategies to analyze and interpret kinetic data for homogeneous and heterogeneous reactions, practical design procedures, rate equations, and analytical models for improved reactor performance.

Solve chemical engineering problems quickly and accurately Fully revised throughout with new procedures, Handbook of Chemical Engineering Calculations, Fourth Edition shows how to solve the main process-related problems that often arise in chemical engineering practice. New calculations reflect the latest green technologies and environmental engineering standards. Featuring contributions from global experts, this comprehensive guide is packed with worked-out numerical procedures. Practical techniques help you to solve problems manually or by using computer-based methods. By following the calculations presented in this book, you will be able to achieve accurate results with minimal time and effort. Coverage includes: Physical and chemical properties Stoichiometry Phase equilibrium Chemical reaction equilibrium Reaction kinetics, reactor design, and system thermodynamics Flow of fluids and solids Heat transfer Distillation Extraction and leaching Crystallization Absorption and stripping Liquid agitation Size reduction Filtration Air pollution control Water pollution control Biotechnology Cost engineering

Up-to-Date Coverage of All Chemical Engineering Topics! From the Fundamentals to the State of the Art Now in its 85th Anniversary Edition, this industry-standard resource has equipped generations of engineers and chemists with vital information, data, and insights. Thoroughly revised to reflect the latest technological advances and processes, Perry's Chemical Engineers' Handbook, Ninth Edition, provides unsurpassed coverage of every aspect of chemical engineering. You will get comprehensive details on chemical processes, reactor modeling, biological processes, biochemical and membrane separation, process and chemical plant safety, and much more. This fully updated edition covers: Unit Conversion Factors and Symbols Physical and Chemical Data including Prediction and Correlation of Physical Properties Mathematics including Differential and Integral Calculus, Statistics, Optimization Thermodynamics Heat and Mass Transfer Fluid and Particle Dynamics Reaction Kinetics Process Control and Instrumentation Process Economics Transport and Storage of Fluids Heat Transfer Operations and Equipment Psychrometry, Evaporative Cooling, and Solids Drying Distillation Gas Absorption and Gas-Liquid System Design Liquid-Liquid Extraction Operations and Equipment Adsorption and Ion Exchange Gas-Solid Operations and Equipment Liquid-Solid Operations and Equipment Solid-Solid Operations and Equipment Chemical Reactors Bio-based Reactions and Processing Waste Management including Air ,Wastewater and Solid Waste Management Process Safety including Inherently Safer Design Energy Resources, Conversion and Utilization Materials of Construction

Handbook of Chemical Reactor Design, Optimization, and Scaleup

Handbook of Heat and Mass Transfer: Advances in reactor design and combustion science

Introduction to Chemical Engineering Kinetics and Reactor Design

New Tools for Industrial Chemical Reactor Operations

Transport Phenomena for Chemical Reactor Design

*This books format follows an applications-oriented text and serves as a training tool for individuals in education and industryinvolved directly, or indirectly, with chemical reactors. Itaddresses both technical and calculational problems in this field.While this text can be complimented with texts on chemical kineticsand/or reactor design, it also stands alone as a self-teachingaid. The first part serves as an introduction to the subject tileand contains chapters dealing with history, process variables,basic operations, kinetic principles, and conversion variables. Thesecond part of the book addresses traditional reactor analysis;chapter topics include batch, CSTRs, tubular flow reactors, plus acomparison of these classes of reactors. Part 3 keys on reactorapplications that include non-ideal reactors: thermal effects,interpretation of kinetic data, and reactor design. The bookconcludes with other reactor topics; chapter titles includecatalysis, catalytic reactors, other reactions and reactors, andABET-related topics. An extensive Appendix is also included*

*Laurence Belfiore's unique treatment meshes two mainstream subject areas in chemical engineering: transport phenomena and chemical reactor design. Expressly intended as an extension of Bird, Stewart, and Lightfoot's classic Transport Phenomena, and Froment and Bischoff's Chemical Reactor Analysis and Design, Second Edition, Belfiore's unprecedented text explores the synthesis of these two disciplines in a manner the upper undergraduate or graduate reader can readily grasp. Transport Phenomena for Chemical Reactor Design approaches the design of chemical reactors from microscopic heat and mass transfer principles. It includes simultaneous consideration of kinetics and heat transfer, both critical to the performance of real chemical reactors. Complementary topics in transport phenomena and thermodynamics that provide support for chemical reactor analysis are covered, including: Fluid dynamics in the creeping and potential flow regimes around solid spheres and gas bubbles The corresponding mass transfer problems that employ velocity profiles, derived in the book's fluid dynamics chapter, to calculate interphase heat and mass transfer coefficients Heat capacities of ideal gases via statistical thermodynamics to calculate Prandtl numbers Thermodynamic stability criteria for homogeneous mixtures that reveal that binary molecular diffusion coefficients must be positive In addition to its comprehensive treatment, the text also contains 484 problems and ninety-six detailed solutions to assist in the exploration of the subject. Graduate and advanced undergraduate chemical engineering students, professors, and researchers will appreciate the vision, innovation, and practical application of Laurence Belfiore's Transport Phenomena for Chemical Reactor Design.*

*This book presents an authoritative progress report that will remain germane to the topic and prove to be a substantial inspiration to further progress. It is valuable to academic and industrial practitioners of the art and science of chemical reaction and reactor engineering.*

*This reference details particle characterization, dynamics, manufacturing, handling, and processing for the employment of multiphase reactors, as well as procedures in reactor scale-up and design for applications in the chemical, mineral, petroleum, power, cement and pharmaceuticals industries. The authors discuss flow through fixed beds, elutriation and entrainment, gas distributor and plenum design in fluidized beds, effect of internal tubes and baffles, general approaches to reactor design, applications for gasifiers and combustors, dilute phase pneumatic conveying, and applications for chemical production and processing. This is a valuable guide for chemists and engineers to use in their day-to-day work.*

Handbook of Membrane Reactors

A Comprehensive Handbook

Chemical Reaction Engineering and Reactor Technology, Second Edition

Chemical Engineering

Handbook of Chemical Looping Technology

This comprehensive and up-to-date handbook on this highly topical field, covering everything from new process concepts to commercial applications. Describing novel developments as well as established methods, the authors start with the evaluation of different oxygen carriers and subsequently illuminate various technological concepts for the energy conversion process. They then go on to discuss the potential for commercial applications in gaseous, coal, and fuel combustion processes in industry. The result is an invaluable source for every scientist in the field, from inorganic chemists in academia to chemical engineers in industry.

Control chemical processes to get the results you want Invaluable to chemical and environmental engineers as well as process designers, Chemical Process and Design Handbook shows you how to control chemical processes to yield desired effects efficiently and economically. The book examines each of the major chemical processes, such as reactions, separations, mixing, heating, cooling, pressure change, and particle size reduction and enlargement -- in logically arranged alphabetical chapters, providing you with an understanding of the essential qualitative analysis of each. The Handbook, from expert James Speight: Emphasizes chemical conversions -- chemical reactions applied to industrial processing Provides easy-to-understand descriptions to explain reactor type and design Describes the latest process developments and possible future improvements or changes

Filling a longstanding gap for graduate courses in the field, Chemical Reaction Engineering: Beyond the Fundamentals covers basic concepts as well as complexities of chemical reaction engineering, including novel techniques for process intensification. The book is divided into three parts: Fundamentals Revisited, Building on Fundamentals, and Beyon

Written by two leading researchers from the world-renowned Japan Atomic Energy Agency, the Nuclear Hydrogen Production Handbook is an unrivalled overview of current and future prospects for the effective production of hydrogen via nuclear energy. Combining information from scholarly analyses, industrial data, references, and other resources, this h

Principles of Chemical Reactor Analysis and Design

Handbook of Industrial Hydrocarbon Processes

Chemical Reactor Analysis and Applications for the Practicing Engineer

Chemical Engineering Design

A Guide to Chemical Engineering Reactor Design and Kinetics

**Featuring case studies and worked examples that illustrate key concepts in the text, this book contains guidelines for scaleup of laboratory and pilot plant results, methods to derive the correct reaction order, activation energy, or kinetic model from laboratory tests, and theories, correlations, and practical examples for 2- and 3-phase reaction**

**Written by an author with over 38 years of experience in the chemical and petrochemical process industry, this handbook will present an analysis of the process steps used to produce industrial hydrocarbons from various raw materials. It is the first book to offer a thorough analysis of external factors effecting production such as: cost, availability and environmental legislation. An A-Z list of raw materials and their properties are presented along with a commentary regarding their cost and availability. Specific processing operations described in the book include: distillation, thermal cracking and coking, catalytic methods, hydroprocesses, thermal and catalytic reforming, isomerization, alkylation processes, polymerization processes, solvent processes, water removal, fractionation and acid gas removal. Flow diagrams and descriptions of more than 250 leading-edge process technologies** An analysis of chemical reactions and process steps that are required to produce chemicals from various raw materials **Properties, availability and environmental impact of various raw materials used in hydrocarbon processing**

**Now in its eighth edition, Perry's Chemical Engineers' Handbook offers unrivaled, up-to-date coverage of all aspects of chemical engineering. For the first time, individual sections are available for purchase. Now you can receive only the content you need for a fraction of the price of the entire volume. Streamline your research, pinpoint specialized information, and save money by ordering single sections of this definitive chemical engineering reference today. First published in 1934, Perry's Chemical Engineers' Handbook has equipped generations of engineers and chemists with an expert source of chemical engineering information and data. Now updated to reflect the latest technology and processes of the new millennium, the Eighth Edition of this classic guide provides unsurpassed coverage of every aspect of chemical engineering-from fundamental principles to chemical processes and equipment to new computer applications. Filled with over 700 detailed illustrations, the Eighth Edition of Perry's Chemical Engineers' Handbook features: \*Comprehensive tables and charts for unit conversion \*A greatly expanded section on physical and chemical data \*New to this edition: the latest advances in distillation, liquid-liquid extraction, reactor modeling, biological processes, biochemical and membrane separation processes, and chemical plant safety practices with accident case histories**

**"The fourth edition of Elements of Chemical Reaction Engineering is a completely revised version of the book. It combines authoritative coverage of the principles of chemical reaction engineering with an unsurpassed focus on critical thinking and creative problem solving, employing open-ended questions and stressing the Socratic method. Clear and organized, it integrates text, visuals, and computer simulations to help readers solve even the most challenging problems through reasoning, rather than by memorizing equations."--BOOK JACKET.**

**Chemical Reactor Design**

**Chemical Reactor Design, Optimization, and Scaleup**

**Nuclear Hydrogen Production Handbook**

**Chemical Reaction and Reactor Design**

**Chemical Process and Design Handbook**

*The Fourth Edition of Applied Process Design for Chemical and Petrochemical Plants Volume 2 builds upon the late Ernest E. Ludwig's classic chemical engineering process design manual. Volume Two focuses on distillation and packed towers, and presents the methods and fundamentals of plant design along with supplemental mechanical and related data, nomographs, data charts and heuristics. The Fourth Edition is significantly expanded and updated, with new topics that ensure readers can analyze problems and find practical design methods and solutions to accomplish their process design objectives. A true application-driven book, providing clarity and easy access to essential process plant data and design information Covers a complete range of basic day-to-day petrochemical operation topics Extensively revised with new material on distillation process performance; complex-mixture fractionating, gas processing, dehydration, hydrocarbon absorption and stripping; enhanced distillation types*

*A compilation of the calculation procedures needed every day on the job by chemical engineers. Tables of Contents: Physical and Chemical Properties; Stoichiometry; Phase Equilibrium; Chemical-Reaction Equilibrium; Reaction Kinetics and Reactor Design; Flow of Fluids and Solids; Heat Transfer; Distillation; Extraction and Leaching; Crystallization; Filtration; Liquid Agitation; Size Reduction; Drying; Evaporation; Environmental Engineering in the Plant. Illustrations. Index.*

*Chemical Reaction and Reactor Design begins with a discussion of chemical reactions, emphasizing chemical equilibrium and rate of reaction and proceeds to the theory and practice of heat and mass transfer, and important considerations in the design of chemical reactors. The final section of the book provides detailed case studies from the chemical industry covering the six chemical processes: naphtha cracking, steam reforming, epoxy resin production, hydro-treating, fluid catalytic cracking and flue gas desulfurization. The comprehensive coverage of theories of chemical reaction and their application to reactor design provided here will be of value to chemical engineers, industrial chemists and researchers in these fields.*

*Learn Chemical Reaction Engineering through Reasoning, Not Memorization Essentials of Chemical Reaction Engineering is the complete, modern introduction to chemical reaction engineering for today's undergraduate students. Starting from the strengths of his classic Elements of Chemical Reaction Engineering, Fourth Edition, in this volume H. Scott Fogler added new material and distilled the essentials for undergraduate students. Fogler's unique way of presenting the material helps students gain a deep, intuitive understanding of the field's essentials through reasoning, using a CRE algorithm, not memorization. He especially focuses on important new energy and safety issues, ranging from solar and biomass applications to the avoidance of runaway reactions. Thoroughly classroom tested, this text reflects feedback from hundreds of students at the University of Michigan and other leading universities. It also provides new resources to help students discover how reactors behave in diverse situations-including many realistic, interactive simulations on DVD-ROM. New Coverage Includes Greater emphasis on safety: following the recommendations of the Chemical Safety Board (CSB), discussion of crucial safety topics, including ammonium nitrate CSTR explosions, case studies of the nitroaniline explosion, and the T2 Laboratories batch reactor runaway Solar energy conversions: chemical, thermal, and catalytic water spilling Algae production for biomass Steady-state nonisothermal reactor design: flow reactors with heat exchange Unsteady-state nonisothermal reactor design with case studies of reactor explosions About the DVD-ROM The DVD contains six additional, graduate-level chapters covering catalyst decay, external diffusion effects on heterogeneous reactions, diffusion and reaction, distribution of residence times for reactors, models for non-ideal reactors, and radial and axial temperature variations in tubular reactions. Extensive additional DVD resources include Summary notes, Web modules, additional examples, derivations, audio commentary, and self-tests Interactive computer games that review and apply important chapter concepts Innovative "Living Example Problems"*

*with Polymath code that can be loaded directly from the DVD so students can play with the solution to get an innate feeling of how reactors operate A 15-day trial of Polymath(tm) is included, along with a link to the Fogler Polymath site A complete, new AspenTech tutorial, and four complete example problems Visual Encyclopedia of Equipment, Reactor Lab, and other intuitive tools More than 500 PowerPoint slides of lecture notes Additional updates, applications, and information are available at [www.umich.edu/~essen](http://www.umich.edu/~essen) and [www.essentialsofcre.com](http://www.essentialsofcre.com).*

*Principles, Practice and Economics of Plant and Process Design*

*Micro Process Engineering*

*Ludwig's Applied Process Design for Chemical and Petrochemical Plants*

*Chemical Reactor Design and Operation*

*Chemical Reaction Engineering*

**The Second Edition features new problems that engage readers in contemporary reactor design Highly praised by instructors, students, and chemical engineers, Introduction to Chemical Engineering Kinetics & Reactor Design has been extensively revised and updated in this Second Edition. The text continues to offer a solid background in chemical reaction kinetics as well as in material and energy balances, preparing readers with the foundation necessary for success in the design of chemical reactors. Moreover, it reflects not only the basic engineering science, but also the mathematical tools used by today's engineers to solve problems associated with the design of chemical reactors. Introduction to Chemical Engineering Kinetics & Reactor Design enables readers to progressively build their knowledge and skills by applying the laws of conservation of mass and energy to increasingly more difficult challenges in reactor design. The first one-third of the text emphasizes general principles of chemical reaction kinetics, setting the stage for the subsequent treatment of reactors intended to carry out homogeneous reactions, heterogeneous catalytic reactions, and biochemical transformations. Topics include: Thermodynamics of chemical reactions Determination of reaction rate expressions Elements of heterogeneous catalysis Basic concepts in reactor design and ideal reactor models Temperature and energy effects in chemical reactors Basic and applied aspects of biochemical transformations and bioreactors About 70% of the problems in this Second Edition are new. These problems, frequently based on articles culled from the research literature, help readers develop a solid understanding of the material. Many of these new problems also offer readers opportunities to use current software applications such as Mathcad and MATLAB®. By enabling readers to progressively build and apply their knowledge, the Second Edition of Introduction to Chemical Engineering Kinetics & Reactor Design remains a premier text for students in chemical engineering and a valuable resource for practicing engineers.**

**Chemical Reactor Design and Operation K. R. Westerterp, W. P. M. van Swaaij and A. A. C. M. Beenackers** Chemical Reaction Engineering Laboratories, Twente University of Technology, Enschede, The Netherlands **This is a comprehensive handbook on the design and operation of chemical reactors which are vital elements in every manufacturing process. The book offers an introduction to the modern literature and covers in depth the relevant theory of chemical reactors. The theory is illustrated by numerous worked examples typical to chemical reaction engineering practice in research, development, design and operation. The examples range from fine chemicals to large scale production and from water purification to metallurgical processes, commencing with simple homogenous model reactors and then moving to the complicated, multi-phase, heterogeneous reactors met with in reality. All the examples are based on the industrial experience of the authors. Much effort is dedicated to the behaviour of reactors in practice and to the capacity, yield and selectivity of the reactor. The book is thoroughly indexed and cross-referenced. This edition will be particularly useful to undergraduate and graduate students studying chemical reactors. Contents** **Fundamentals of chemical reactor calculations** **Model reactors: single reactions, isothermal single phase reactor calculations** **Model reactors: multiple reactions, isothermal single phase reactors** **Residence time distribution and mixing in continuous flow reactors** **Influence of micromixing on chemical reactions** **The role of the heat effect in model reactors** **Multi-phase reactors, single reactions** **Multi-phase reactors, multiple reactions** **Heat effects in multi-phase reactors** **The authors: The authors have accumulated a long experience both in fine chemicals and in the petrochemicals industry, in Europe as well as abroad. Currently they are jointly responsible for the research work in chemical reaction engineering and process development at Twente University. Several new reactor types and new processes have been developed at their institute and present research interests include gasification, fluidization and gas-liquid reactors, three-phase reactors, high-pressure technology in chemical reaction engineering, thermal behaviour of heterogeneous reactors and computer design and economic evaluation of reaction units and chemical plants.**

**The first English edition of this book was published in 2014. This book was originally intended for undergraduate and graduate students and had one major objective: teach the basic concepts of kinetics and reactor design. The main reason behind the book is the fact that students frequently have great difficulty to explain the basic phenomena that occur in practice. Therefore, basic concepts with examples and many exercises are presented in each topic, instead of specific projects of the industry. The main objective was to provoke students to observe kinetic phenomena and to think about them. Indeed, reactors cannot be designed and operated without knowledge of kinetics. Additionally, the empirical nature of kinetic studies is recognized in the present edition of the book. For this reason, analyses related to how experimental errors affect kinetic studies are performed and illustrated with actual data. Particularly, analytical and numerical solutions are derived to represent the uncertainties of reactant conversions in distinct scenarios and are used to analyze the quality of the obtained parameter estimates. Consequently, new topics that focus on the development of analytical and numerical procedures for more accurate description of experimental errors in reaction systems and of estimates of kinetic parameters have been included in this version of the book. Finally, kinetics requires knowledge that must be complemented and tested in the laboratory. Therefore, practical examples of reactions performed in bench and semi-pilot scales are discussed in the final chapter. This edition of the book has been organized in two parts. In the first part, a thorough discussion regarding reaction kinetics is presented. In the second part, basic equations are derived and used to represent the performances of batch and continuous ideal reactors, isothermal and non-isothermal reaction systems and homogeneous and heterogeneous reactor vessels, as illustrated with several examples and exercises. This textbook will be of great value to undergraduate and graduate students in chemical engineering as well as to graduate students in and researchers of kinetics and catalysis.**

**Mathematical Modeling and Applications**

**An Introduction to Chemical Engineering Kinetics & Reactor Design**

**Perry's Chemical Engineers' Handbook, 9th Edition**