

This practical how-to-do book deals with the design of sustainable chemical processes by means of systematic methods aided by computer simulation. Ample case studies illustrate generic creative issues, as well as the efficient use of simulation techniques, with each one standing for an important issue taken from practice. The didactic approach guides readers from basic knowledge to mastering complex flow-sheets, starting with chemistry and thermodynamics, via process synthesis, efficient use of energy and waste minimization, right up to plant-wide control and process dynamics. The simulation results are compared with flow-sheets and performance indices of actual industrial licensed processes, while the complete input data for all the case studies is also provided, allowing readers to reproduce the results with their own simulators. For everyone interested in the design of innovative chemical processes.

Chemical Reactor Design and Control uses process simulators like Matlab®, Aspen Plus, and Aspen Dynamics to study the design of chemical reactors and their dynamic control. There are numerous books that focus on steady-state reactor design. There are no books that consider practical control systems for real industrial reactors. This unique reference addresses the simultaneous design and control of chemical reactors. After a discussion of reactor basics, it: Covers three types of classical reactors: continuous stirred tank (CSTR), batch, and tubular plug flow Emphasizes temperature control and the critical impact of steady-state design on the dynamics and stability of reactors Covers chemical reactors and control problems in a plantwide environment Incorporates numerous tables and shows step-by-step calculations with equations Discusses how to use process simulators to address diverse issues and types of operations This is a practical reference for chemical engineering professionals in the process industries, professionals who work with chemical reactors, and students in undergraduate and graduate reactor design, process control, and plant design courses.

Presenting efficient and effective methods for developing dynamic simulations of chemical processes, this reference illustrates the techniques and fundamentals to develop, design, and test plantwide regulatory control schemes with commercial dynamic simulation packages. It provides case studies analyzing a wide variety of systems—ranging from simple units to complex interacting unit operations. The book offers strategies to move from steady-state simulations to dynamic simulations, install and tune controllers, size control valves and equipment, and add strip-chart recorders to simulations. It also provides access to website downloads of applications in HYSYS and AspenDynamics.

Computer-Aided Case Studies

Integrated Design and Simulation of Chemical Processes

Introduction to Chemical Engineering Computing

Process Modelling, Identification, and Control

Plantwide Control

A Real-Time Approach to Process Control provides the reader with both a theoretical and practical introduction to this increasingly important approach. Assuming no prior knowledge of the subject, this text introduces all of the applied fundamentals of process control from instrumentation to process dynamics, PID loops and tuning, to distillation, multi-loop and plant-wide control. In addition, readers come away with a working knowledge of the three most popular dynamic simulation packages. The text carefully balances theory and practice by offering readings and lecture materials along with hands-on workshops that provide a 'virtual' process on which to experiment and from which to learn modern, real time control strategy development. As well as a general updating of the book specific changes include: A new section on boiler control in the chapter on common control loops A major rewrite of the chapters on distillation column control and multiple single-loop control schemes The addition of new figures throughout the text Workshop instructions will be altered to suit the latest versions of HYSYS, ASPEN and DYNASIM simulation software A new solutions manual for the workshop problems Process Intensification: Engineering for Efficiency, Sustainability and Flexibility is the first book to provide a practical working guide to understanding process intensification (PI) and developing successful PI solutions and applications in chemical process, civil, environmental, energy, pharmaceutical, biological, and biochemical systems. Process intensification is a chemical and process design approach that leads to substantially smaller, cleaner, safer, and more energy efficient process technology. It improves process flexibility, product quality, speed to market and inherent safety, with a reduced environmental footprint. This book represents a valuable resource for engineers working with leading-edge process technologies, and those involved research and development of chemical, process, environmental, pharmaceutical, and bioscience systems. No other reference covers both the technology and application of PI, addressing fundamentals, industry applications, and including a development and implementation guide Covers hot and high growth topics, including emission prevention, sustainable design, and pinch analysis World-class authors: Colin Ramshaw pioneered PI at ICI and is widely credited as the father of the technology

This compact and original reference and textbook presents the most important classical and modern essentials of control engineering in a single volume. It constitutes a harmonic mixture of control theory and applications, which makes the book especially useful for students, practicing engineers and researchers interested in modeling and control of processes. Well written and easily understandable, it includes a range of methods for the analysis and design of control systems.

In this book, the modelling of dynamic chemical engineering processes is presented in a highly understandable way using the unique combination of simplified fundamental theory and direct hands-on computer simulation. The mathematics is kept to a minimum, and yet the nearly 100 examples supplied on www.wiley-vch.de illustrate almost every aspect of chemical engineering science. Each example is described in detail, including the model equations. They are written in the modern user-friendly simulation language Berkeley Madonna, which can be run on both Windows PC and Power-Macintosh computers. Madonna solves models comprising many ordinary differential equations using very simple programming, including arrays. It is so powerful that the model parameters may be defined as "sliders", which allow the effect of their change on the model behavior to be seen almost immediately. Data may be included for curve fitting, and sensitivity or multiple runs may be performed. The results can be seen simultaneously on multiple-graph windows or by using overlays. The resultant learning effect of this is tremendous. The examples can be varied to fit any real situation, and the suggested exercises provide practical guidance. The extensive experience of the authors, both in university teaching and international courses, is reflected in this well-balanced presentation, which is suitable for the teacher, the student, the chemist or the engineer. This book provides a greater understanding of the formulation and use of mass and energy balances for chemical engineering, in a most stimulating manner. This book is a third edition, which also includes biological, environmental and food process examples.

CHEMICAL PROCESS MODELLING AND COMPUTER SIMULATION

Process Modelling and Simulation in Chemical, Biochemical and Environmental Engineering

Part B

Applications of Liapunov Methods in Stability

Process Analysis and Simulation in Chemical Engineering

Suitable as a text for Chemical Process Dynamics or Introductory Chemical Process Control courses at the junior/senior level. This book aims to provide an introduction to the modeling, analysis, and simulation of the dynamic behavior of chemical processes.

Distillation column control has been the the "Lehigh inquisition" and survived! So it subject of many, many papers over the last has been tested by the fire of both actual half century. Several books have been de review by a hard-nosed plant experience and voted to various aspects of the subject. The group of practically oriented skeptics. technology is quite extensive and diffuse. In selecting the authors and the topics, There are also many conflicting opinions the emphasis has been on keeping the ma about some of the important questions. terial practical and usefull, so some subjects We hope that the collection under one that are currently of mathematical and the cover of contributions from many of the oretical interest, but have not been demon leading authorities in the field of distillation strated to have practical importance, have control will help to consolidate, unify, and not been included. clarify some of this vast technology. The The book is divided about half and half contributing authors of this book represent between methodology and specific applica tion examples. Chapters 3 through 14 dis both industrial and academic perspectives, and their cumulative experience in the area cuss techniques and methods that have of distillation control adds up to over 400 proven themselves to be useful tools in at tacking distillation control problems.

This book provides a rigorous treatment of the fundamental concepts and techniques involved in process modeling and simulation. The book allows the reader to: (i) Get a solid grasp of "under-the-hood" mathematical results (ii) Develop models of sophisticated processes (iii) Transform models to different geometries and domains as appropriate (iv) Utilize various model simplification techniques (v) Learn simple and effective computational methods for model simulation (vi) Intensify the effectiveness of their research Modeling and Simulation for Chemical Engineers: Theory and Practice begins with an introduction to the terminology of process modeling and simulation. Chapters 2 and 3 cover fundamental and constitutive relations, while Chapter 4 on model formulation builds on these relations. Chapters 5 and 6 introduce the advanced techniques of model transformation and simplification. Chapter 7 deals with model simulation, and the final chapter reviews important mathematical concepts. Presented in a methodical, systematic way, this book is suitable as a self-study guide or as a graduate reference, and includes examples, schematics and diagrams to enrich understanding. End of chapter problems with solutions and computer software available online at www.wiley.com/go/upreti/pms_for_chemical_engineers are designed to further stimulate readers to apply the newly learned concepts.

*Traditionally, process design and control system design are performed sequentially. It is only recently displayed that a simultaneous approach to the design and control leads to significant economic benefits and improved dynamic performance during plant operation. Extensive research in issues such as 'interactions of design and control', 'analysis and design of plant wide control systems', 'integrated methods for design and control' has resulted in impressive advances and significant new technologies that have enriched the variety of instruments available for the design engineer in her endeavour to design and operate new processes. The field of integrated process design and control has reached a maturity level that mingles the best from process knowledge and understanding and control theory on one side, with the best from numerical analysis and optimisation on the other. Direct implementation of integrated methods should soon become the mainstream design procedure. Within this context 'The Integration of Process Design and Control', bringing together the developments in a variety of topics related to the integrated design and control, will be a real asset for design engineers, practitioners and researchers. Although the individual chapters reach a depth of analysis close to the frontier of current research status, the structure of the book and the autonomous nature of the chapters make the book suitable for a newcomer in the area. The book comprises four distinct parts: Part A: Process characterization and controllability analysis Part B: Integrated process design and control ⊣ Methods Part C: Plant wide interactions of design and control Part D: Integrated process design and control ⊣ Extensions By the end of the book, the reader will have developed a commanding comprehension of the main aspects of integrated design and control, the ability to critically assess the key characteristics and elements related to the interactions between design and control and the capacity to implement the new technology in practice. * This book brings together the latest developments in a variety of topics related to integrated design and control. * It is a valuable asset for design engineers, practitioners and researchers. * The structure of the book and the nature of its chapters also make it suitable for a newcomer to the field.*

Process Control

Reactive Distillation Design and Control

Optimization of Chemical Processes

Chemical Process Design

Solutions Manual to Accompany Process Modeling, Simulation and Control for Chemical Engineers

Modeling and Simulation in Python teaches readers how to analyze real-world scenarios using the Python programming language, requiring no more than a background in high school math.

Modeling and Simulation in Python is a thorough but easy-to-follow introduction to physical modeling—that is, the art of describing and simulating real-world systems. Readers are guided through modeling things like world population growth, infectious disease, bungee jumping, baseball flight trajectories, celestial mechanics, and more while simultaneously developing a strong understanding of fundamental programming concepts like loops, vectors, and functions. Clear and concise, with a focus on learning by doing, the author spares the reader abstract, theoretical complexities and gets right to hands-on examples that show how to produce useful models and simulations.

Chemical Engineering Process Simulation is ideal for students, early career researchers, and practitioners, as it guides you through chemical processes and unit operations using the main simulation softwares that are used in the industrial sector. This book will help you predict the characteristics of a process using mathematical models and computer-aided process simulation tools, as well as model and simulate process performance before detailed process design takes place. Content coverage includes steady and dynamic simulations, the similarities and differences between process simulators, an introduction to operating units, and convergence tips and tricks. You will also learn about the use of simulation for risk studies to enhance process resilience, fault finding in abnormal situations, and for training operators to control the process in difficult situations. This experienced author team combines industry knowledge with effective teaching methods to make an accessible and clear comprehensive guide to process simulation. Ideal for students, early career researchers, and practitioners, as it guides you through chemical processes and unit operations using the main simulation softwares that are used in the industrial sector. Covers the fundamentals of process simulation, theory, and advanced applications Includes case studies of various difficulty levels to practice and apply the developed skills Features step-by-step guides to using Aspen Plus and HYSYS for process simulations available on companion site Helps readers predict the characteristics of a process using mathematical models and computer-aided process simulation tools

An azeotrope is a mixture of two or more compounds that cannot be separated or changed by simple distillation. This book addresses an important issue in the energy crisis: the distillation of azeotropes to improve the processing of biofuels. It describes azeotropic systems in a comprehensive, readable form, with updates on recent developments in vapor-liquid and liquid-liquid-vapor equilibrium, simulation tools, and specific examples covering the major processing options available. The text also presents methods for achieving optimum economic design and control structures, and demonstrates trade-offs between energy savings and controllability (product quality variability).

Chemical Engineering Process Simulation

The Integration of Process Design and Control

Essentials of Process Control

Engineering for Efficiency, Sustainability and Flexibility

Recent Developments and Applications