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GM V8: 5.0 L (305 cid), 5.7 L (350 cid), 7.4 L (454 cid), 8.2 L (502 cid)

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***Marine Engines GM V-8 454 CID
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***Maintenance, Lay-up, winter
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***MerCruiser 260 Engine (g.m.) Parts
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MerCruiser Alpha One (1998-2004),

MerCruiser Bravo One (1998-2004),

MerCruiser Bravo Two (1998-2004),

MerCruiser Bravo Three (1998-2004),

Engines: (1998-2004), 3.0 L (1998-2004),

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4.3 L (1998-2004), 5.0 L (1998-2004), 5.7 L (1998-2004), 350 Mag (1998-2004),

MerCruiser 120 Engine Parts Manual

MerCruiser 470 Engine Parts Manual

Chevrolet 8.1l Vortec / 496 Performance Manual

2.5-60 HP 1998-2006

Marine Engines GM V-6 262 CID (4.3L)

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From 2001 to 2009,

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Corporation produced the

powerful 8.1L Vortec/496

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horsepower and modifying
torque for increased

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block, oiling systems,
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Marine Engines GM V-8

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305 CID (5.0L) / 350 CID (5.7L) .

Alpha, Bravo One, Bravo Two and Bravo Three
MerCruiser Stern Drives
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MerCruiser Service

Manual, Number 18

Mercruiser 255 Engine

(g.m.) Parts Manual

**Mercury/Mariner 2.5 - 60 HP Two-
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HP (1998-2006) Mercury/Mariner 5

HP (1998-2006) Mercury/Mariner 6

HP (1998-2006) Mercury/Mariner 8

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9.9 HP (1998-2006)

Mercury/Mariner 15 HP

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(1998-2006) Mercury/Mariner 20
HP (1998-2006) Mercury/Mariner
25 HP (1998-2006)
Mercury/Mariner 30 HP
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Jet (1998-2006) Mercury/Mariner
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drawings, photographs and tables
-Troubleshooting sections, accurate specifications and wiring diagrams
-Recognized and used by technical trade schools as well as the U.S. military Covers Alpha One Generation 2 units powered by GM

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4-cylinder, V6 and V8 engines.

Includes carbureted and fuel injected engines.

MerCruiser 228 Engine (g.m.) Parts Manual

Outboard Motors Maintenance and Repair Manual

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MerCruiser 233 Engine Parts
Manual

All 2-stroke Engines. 2001-05
repair manual

2001-06 Repair Manual, All
Gasoline Engines and Drives
MerCruiser Stern Drive Units and

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Mercury and Mariner
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***Alpha, Bravo One, Bravo
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Parts Manual***

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The aim of this book, with its superb step by step photographs and detailed diagrams is to enable every owner to understand the workings of an outboard motor (2 or 4 stroke) and be able to fix it with relative

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ease. It includes: an explanation of the different parts that make up the engine and how they interact; how fuel is transformed into propulsion; regular maintenance and repair worksheets to help even the

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most mechanically ignorant to work on their outboard engine with confidence; the most common causes of breakdown; troubleshooting tables to allow you to diagnose and fix the most common engine problems and

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**MercCruiser Stern Drv 86-94 A1
B1 & B2
Mercury Outboards**

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**MerCruiser Marine Engines and
Stern Drive Units Service Manual
Mercruiser Stern Drive Units and
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Marine Engines GM 4 Cylinder**

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**Stern Drives: MerCruiser
Alpha One (1998-2013)
MerCruiser Bravo One
(1998-2013) MerCruiser
Bravo Two (1998-2013)
MerCruiser Bravo Three
(1998-2013) Engines:**

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(1998-2013) 3.0 L

(1998-2013) 4.3 L

(1998-2013) 5.0 L

(1998-2013) 5.7 L

(1998-2013) 350 Mag

(1998-2013) MX 6.2 L

(1998-2013) 454 Mag

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(1998-2013) 502 Mag

(1998-2013) 496 Mag

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(1998-2013) 7.4 L MPI

(1998-2013)

TROUBLESHOOTING

LUBRICATION, MAINTENANCE

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**AND TUNE-UP ENGINE TOP END
ENGINE LOWER END CLUTCH
AND EXTERNAL SHIFT
MECHANISM TRANSMISSION AND
INTERNAL SHIFT MECHANISM
FUEL, EMISSION CONTROL AND
EXHAUST SYSTEMS ELECTRICAL**

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**SYSTEM COOLING SYSTEM
WHEELS, TIRES AND DRIVE
CHAIN FRONT SUSPENSION AND
STEERING REAR SUSPENSION
BRAKES BODY AND FRAME
COLOR WIRING DIAGRAMS
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Mercury Outboards, 4
Stroke 2005-2011
Marine Engines GM V-8 305
CID (5.0L)
Alpha One Generation II
1992-1996**

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**How to Modify 8100 Vortec
Truck and 496 Cid Marine
Engines**

**Marine Engines : Mercury
Marine 4 Cylinder, GM 4
Cylinder, GM 6 Cylinder,
GM V-8 Cylinder**

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Stern Drive Units and Marine Engines Sections 1 Thru 10