

One Piece Box Set 3 47 70

After an undersea tangle with mermaids and fish-men, Portgaz D. Ace leads his Spade Pirates crew to the New World, a place where pirate masters and rookies battle for territory and treasure. As he flees memories of his secret past, Ace seeks pirating infamy so powerful it will change the world order. To achieve this goal, he sets his sights on one of the strongest fleets in the ocean—the Whitebeard Pirates, ruled over by dread pirate Whitebeard, the

strongest man in the world! -- VIZ Media Captain Kuro of the Black Cat Pirates was the most feared evil genius on the high seas...until he vanished. Most people believe he's dead, but only his crew knows the truth: Captain Kuro has been lying low in a small seaside village, posing as a mild-mannered butler until the time for pillage is just right. Now that time has come, and the ruthless Black Cat Pirates are about to attack... Unless, of course, Monkey D.Luffy can stop them! All Luffy has on his side are his sword-wielding first mate, Zolo; his

thieving navigator, Nami; Usopp, a local kid with a knack for telling lies; and his own bizarre rubber-limbed powers. If these four amateur pirates want to stop the entire Black Cat crew, they'll have to come up with a pretty slick plan... -- VIZ Media

Join the adventures—and misadventures—of Monkey D. Luffy and his swashbuckling crew in their search for the “One Piece,” the greatest treasure in the world. As a child, Monkey D. Luffy dreamed of becoming King of the Pirates. But his life changed when he accidentally gained the power to stretch

like rubber...at the cost of never being able to swim again! Years, later, Luffy sets off in search of the "One Piece," said to be the greatest treasure in the world... The fourth One Piece Box Set contains volumes 71-90, which make up the Dressrosa, Zou, Whole Cake Island and Reverie arcs. Along with these thrilling, action-packed stories, the box set also includes an exclusive premium booklet and double-sided color poster. Created by Kentaro Miura, Berserk is manga mayhem to the extreme - violent, horrifying, and mercilessly funny - and the wellspring

for the internationally popular anime series. Not for the squeamish or the easily offended, Berserk asks for no quarter - and offers none! His name is Guts, the Black Swordsman, a feared warrior spoken of only in whispers. Bearer of a gigantic sword, an iron hand, and the scars of countless battles and tortures, his flesh is also indelibly marked with The Brand, an unholy symbol that draws the forces of darkness to him and dooms him as their sacrifice. But Guts won't take his fate lying down; he'll cut a crimson swath of carnage through the ranks

of the damned - and anyone else foolish enough to oppose him! Accompanied by Puck the Elf, more an annoyance than a companion, Guts relentlessly follows a dark, bloodstained path that leads only to death...or vengeance.

**A Silent Voice Complete Collector's Edition 1
One Piece, Vol. 63**

Wyper the Berserker

People's Dreams

A Soldier's Dream

One Piece, Vol. 24

One Piece, Vol. 100

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Adventure on the high seas continue in these stories featuring the characters of One Piece! Get the backstory on Luffy's brother Ace! This volume contains the origin story of Luffy's adopted brother Ace, and tells of his of his thrilling quest for the legendary One Piece treasure. Washed up on the shores of a deserted island at the edge of the East Blue Sea, two men from different backgrounds unite in their shared thirst for adventure. One

of them, Portgaz D. Ace, will follow in his infamous father's footsteps as the fearless captain of a pirate crew. The other, Masked Deuce, becomes the reluctant first member of Ace's Spade Pirates. Survival is not enough for these seafaring buccaneers, as together they seek treasure, excitement, and a route to the New World.

Reveals how the LEGO company was nearly pushed financial collapse by the advice of professional consultants, explaining

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how the company adapted the "Seven Truths of Innovation" to rebuild a stronger and more competitive business. Luffy and the princess of Fish-Man Island escape the castle and head to the mysterious Forest of the Sea. Meanwhile, the kingdom is under attack by dark forces. What is the source of the hatred between humans and the merfolk?! -- VIZ Media

Join Monkey D. Luffy and his swashbuckling crew in their search for

the ultimate treasure, the One Piece. As a child, Monkey D. Luffy dreamed of becoming King of the Pirates. But his life changed when he accidentally ate the Gum-Gum Fruit, an enchanted Devil Fruit that gave him the ability to stretch like rubber. Its only drawback? He'll never be able to swim again—a serious handicap for an aspiring sea dog! Years later, Luffy sets off on his quest to find the “One Piece,” said to be the greatest treasure in the world..

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In the land of Wano, Luffy and the Straw Hats hastily attempt to recruit allies in preparation for an imminent raid. But unbeknownst to the crew, the balance of world power is about to be thrown further askew when Big Mom shows up and forms a pirate alliance with Kaido! How will this potent union affect Luffy's recovering crew?

One Piece: Ace's Story, Vol. 2

One Piece, Vol. 21

Berserk Volume 1

One Piece, Vol. 94

Straw Hat Luffy

My Bible

The History of Personalized Learning

Luffy has just landed in Wano and he ' s already lost his crew! After a chance meeting with a young girl, he begins to learn more about this strange new land. But mysteries still remain. Where are his scattered teammates?! And what ' s the shocking truth hiding within this country of samurai?! -- VIZ Media

The second premium box set of One Piece, one of the most beloved and bestselling manga series of all time!

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This set includes volumes 24-46, which comprise the third and fourth story arcs of the series, Skypeia and Water Seven. With exclusive premiums and great savings over buying the individual volumes, this set is a pirate 's treasure for any manga fan! As a child, Monkey D. Luffy dreamed of becoming King of the Pirates. But his life changed when he accidentally gained the power to stretch like rubber...at the cost of never being able to swim again! Years, later, Luffy sets off in search of the "One Piece," said to be the greatest treasure in the world...

Join Monkey D. Luffy and his swashbuckling crew in their search for the ultimate treasure, the One Piece. As

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a child, Monkey D. Luffy dreamed of becoming King of the Pirates. But his life changed when he accidentally ate the Gum-Gum Fruit, an enchanted Devil Fruit that gave him the ability to stretch like rubber. Its only drawback? He ' ll never be able to swim again—a serious handicap for an aspiring sea dog! Years later, Luffy sets off on his quest to find the “ One Piece, ” said to be the greatest treasure in the world... The Straw Hat crew makes a pit stop at the oceangoing restaurant the Baratie, where the cooks are as rough-and-tumble as the pirates who frequent it. Don Krieg, a notorious pirate whose ship was battered in the treacherous seas of the Grand Line, has set his sights on

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the Baratie, but sous-chef Sanji isn't going to stand idly by while these ruthless pirates take the ship by force! Monkey D. Luffy is determined to be King of the Pirates and decides that his first crew member must be Rorona Zolo, the most famous pirate hunter in history who is imprisoned by the navy.

One Piece Box Set 3: Thriller Bark to New World,
Volumes 47-70 with Premium

One Piece Color Walk Compendium: Water Seven to
Paramount War

One Piece, Vol. 56

One Piece, Vol. 99

One Piece, Vol. 91

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The Black Cat Pirates

The meanest man in the East. Vol. 11

The Straw Hats' adventures in the samurai kingdom of Wano keep getting crazier! And when they learn the horrible truth about the Smile fruits, their fury explodes!! Meanwhile, Luffy's still stuck in the labor camp with a whole army trying to kill him. Can he use this opportunity to get even stronger? -- VIZ Media

One Piece Box Set 4: Dressrosa to

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ReverieVolumes 71-90 with PremiumVIZ
Media LLC

As Luffy and his crew attempt to leave the laboratory, Caesar Clown undergoes a dramatic transformation. Can Luffy actually stop his dreadful ambitions?! And when Doflamingo finally makes his appearance, the situation takes a dramatic turn!! -- VIZ Media

The big powers converge as Luffy, Law, and Kid face off against Kaido and Big Mom. Is there any hope of victory

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against this ultimate alliance?!

Onigashima quakes with power as some of the fiercest pirates in the world go head-to-head!! -- VIZ Media

I Am Oden, And I Was Born To Boil
One Piece, Vol. 96

Includes vols. 94, 95 & 96

One Piece (Omnibus Edition), Vol. 32

Otohime and Tiger

Volumes 71-90 with Premium

The Oath

When Monkey D. Luffy accidentally gains the power to stretch

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like rubber at the cost of never being able to swim again, he and his crew of pirate wannabes set off in search of the "One Piece," the greatest treasure in the world.

As the adventures continue on Punk Hazard, Luffy decides to strike up an alliance with Trafalgar Law. But can he convince the rest of the Straw Hats to go along with it? And will this new team be formidable enough to take down Caesar Clown?
-- VIZ Media

The award-winning modern classic about a girl who can't hear and her bully, which inspired the acclaimed anime film from Kyoto Animation, returns in a beautiful, two-volume collector's edition. Each extra-large, deluxe hardcover contains about 700 pages of manga on crisp, premium paper, and more than fifty pages of new content. Watch for Part Two in 2022!

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YALSA Great Graphic Novels for Teens Top Ten Selection; Eisner Award Nominee "A Silent Voice isn't just a potential conversation starter about bullying, it also teaches empathy and has the potential to change behavior." -School Library Journal "A very rare chance to see characters with disabilities represented on the page and a harsh light shed on the way that Japanese culture handles this difficult topic." -Comics Bulletin This deluxe, large-sized hardcover includes the first half of the story of A Silent Voice, extending from Vol. 1 through half of Vol. 4, as well as over fifty pages of content never published in English before, such as the early drafts of the story, behind-the-scenes details from creator Yoshitoki Oima, and color art and concept sketch galleries. Collectors and new readers alike won't want to miss it!

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You can't become King of the Pirates on an empty stomach! Monkey D. Luffy has defeated dozens of rivals, and that kind of success takes a whole lot of energy! Fortunately, the pirate cook Sanji stands by Luffy's side, ready to support his captain with flaming kicks and piping-hot meals! Hearty and filling, Sanji's recipes keep the greatest pirate crew in the world well-fed, and his flashy techniques will take your culinary skills to the next level! -- VIZ Media

One Piece

Don't Get Fooled Again

One Piece, Vol. 69

Skypiea and Water Seven

One Piece Box Set 4: Dressrosa to Reverie

One Piece, Vol. 4

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With Ivankov's help, Luffy now struggles to make his way back out of Impel Down in order to prevent the execution of his brother Ace. All the prisoners will have to work together if they ever hope to get past the dangerous Warden Magellan. But will an earth-shattering proclamation by the World Government turn everything upside down? -- VIZ Media

As the Straw Hats leave Vivi and Alabasta behind, they discover a stowaway on board who wants to become a crew member! But can they trust this former Baroque Works agent?! Whether friend or foe, they'll be needing all the help they can get when their Log Pose

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suddenly points to the sky! -- VIZ Media
With the raid on Onigashima in sight,
Kanjuro's betrayal is revealed. He's
kidnapped Momonosuke! While the samurai are
in shock, Luffy, Law and Kid work together to
bring a ray of hope. It's time to take on
Kaido and save Wano!! -- VIZ Media
Join Monkey D. Luffy and his swashbuckling
crew in their search for the ultimate
treasure, One Piece! As a child, Monkey D.
Luffy dreamed of becoming King of the
Pirates. But his life changed when he
accidentally gained the power to stretch like
rubber...at the cost of never being able to

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swim again! Years, later, Luffy sets off in search of the "One Piece," said to be the greatest treasure in the world... All-out war has broken out between the Whitebeard Pirates and the Navy. Whitebeard's crew is said to be the most powerful in the New World, but they'll have their hands full against the Navy Admirals and the remaining Warlords of the Sea. Meanwhile, can Luffy reach Navy headquarters in time to save his brother Ace?

One Piece, Vol. 97

One Piece, Vol. 68

One Piece, Vol. 98

Utopia

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One Piece (Omnibus Edition), Vol. 3

Teaching Machines

One Piece, Vol. 28

Join the adventures—and misadventures—of Monkey D. Luffy and his swashbuckling crew in their search for the "One Piece," the greatest treasure in the world. As a child, Monkey D. Luffy dreamed of becoming King of the Pirates. But his life changed when he accidentally gained the power to stretch like rubber—at the cost of never being able to swim again! Years later, Luffy sets off in search of the "One Piece," said to be the greatest treasure in the world... The third One Piece Box Set contains the arcs Thriller Bark, Sabaody, Impel Down, Paramount War, and New World, which make up vols. 47-70

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of the GNs. This set offers a significant savings over buying the volumes individually, along with an exclusive premium 48-page mini-comic and double-sided color poster.

As Luffy heads to the top of Onigashima for a direct confrontation with Kaido, the rest of the Straw Hats fight their own battles. The numbers aren't on their side, but perhaps some surprise allies will help even the odds! -- VIZ Media

A heartbreaking and hilarious memoir by iCarly and Sam & Cat star Jennette McCurdy about her struggles as a former child actor—including eating disorders, addiction, and a complicated relationship with her overbearing mother—and how she retook control of her life. Jennette McCurdy was six years old when she had her first acting audition. Her mother's

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dream was for her only daughter to become a star, and Jennette would do anything to make her mother happy. So she went along with what Mom called "calorie restriction," eating little and weighing herself five times a day. She endured extensive at-home makeovers while Mom chided, "Your eyelashes are invisible, okay? You think Dakota Fanning doesn't tint hers?" She was even showered by Mom until age sixteen while sharing her diaries, email, and all her income. In *I'm Glad My Mom Died*, Jennette recounts all this in unflinching detail—just as she chronicles what happens when the dream finally comes true. Cast in a new Nickelodeon series called *iCarly*, she is thrust into fame. Though Mom is ecstatic, emailing fan club moderators and getting on a first-name basis with the

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paparazzi (Hi Gale!), Jennette is riddled with anxiety, shame, and self-loathing, which manifest into eating disorders, addiction, and a series of unhealthy relationships. These issues only get worse when, soon after taking the lead in the iCarly spinoff Sam & Cat alongside Ariana Grande, her mother dies of cancer. Finally, after discovering therapy and quitting acting, Jennette embarks on recovery and decides for the first time in her life what she really wants. Told with refreshing candor and dark humor, I'm Glad My Mom Died is an inspiring story of resilience, independence, and the joy of shampooing your own hair.

All 12 volumes of Death Note in one monstrously large edition! This hefty omnibus combines all 2,400 pages of the

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megahit thriller into a single massive tome, presented in a beautiful silver slipcase. A perfect collectible conversation piece and a must-have for Death Note fans. Also contains an epilogue chapter never before seen in English! Light Yagami is an ace student with great prospects—and he's bored out of his mind. But all that changes when he finds the Death Note, a notebook dropped by a rogue Shinigami death god. Any human whose name is written in the notebook dies, and now Light has vowed to use the power of the Death Note to rid the world of evil. But when criminals begin dropping dead, the authorities send the legendary detective L to track down the killer. With L hot on his heels, will Light lose sight of his noble goal—or his life?

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Death Note (All-in-One Edition)

Includes vols. 7, 8 & 9

Thank You

Pirate Alliance

One Piece Box Set: East Blue and Baroque Works (Volumes 1-23 with premium)

King of the Pirates

One Piece Pirate Recipes

As the battle of Onigashima heats up, Kaido's daughter Yamato actually wants to join Luffy's side. Meanwhile, Kaido reveals his grand plans and, together with Big Mom, prepares to plunge the entire world into fear! -- VIZ Media

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The Straw Hats find themselves caught in the Florian Triangle when the mysterious island "Thriller Bark" suddenly appears. Gecko Moria, one of the Seven Warlords, and his zombie army are also on the island, and they're preparing for a Night Hunt! Can the Straw Hat crew survive this fearsome evening? -- VIZ Media

The best-selling manga in the world! As a child, Monkey D. Luffy dreamed of becoming King of the Pirates. But his life changed when he accidentally gained the power to stretch like rubber...at the cost of never being able to swim again! Years, later, Luffy sets off in search of the "One Piece," said to be the greatest treasure in the world... The Straw Hat pirates have finally arrived in the

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dangerous waters of the New World. On a mysterious island called Punk Hazard, Luffy and his crewmates run into all sorts of trouble. And controlling things from behind the scenes is a rogue scientist and weapons creator, Caesar Clown. Luffy and Trafalgar Law enter into a pirate alliance in order to defeat Caesar, but the mad scientist unleashes a deadly gas all over the island. As Luffy goes after Caesar, Trafalgar Law puts his plan into action. Reads R to L (Japanese Style) for teen audiences.

During his journey with Whitebeard's crew, Oden encounters the legendary future pirate king Gold Roger! What does their meeting mean for the world? And what

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has Orochi been up to while Oden was gone from

Wano?! -- VIZ Media

I'm Glad My Mom Died

Cloudy, Partly Bony

New World

One Piece Box Set 2

One Piece, Vol. 93

Adventure in the Land of Samurai

One Piece, Vol. 57

The Straw Hat pirates embark on a plan to become superrich. They just have to find the hidden treasure in El Dorado, the lost city of gold, and then make a getaway on their ship. But unknown terrors lurk

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around every corner of this island paradise known as Skypiea, including a tyrant named Eneru who enjoys making a game of death! -- VIZ Media

Robin infiltrates the Shogun's palace in order to collect valuable intelligence, but she's quickly spotted by Orochi's henchmen. Can she be ninja-like and make a stealthy escape? Meanwhile, after his painful defeat by Kaido, how will Luffy escape the excavation labor camp?! -- VIZ Media

The battle between Luffy and CP9 agent Rob Lucci escalates while the rest of the crew tries to escape to safety through the Gates of Justice. Suddenly, a fleet of warships sent by the Navy Headquarters arrives on the scene and begins bombarding the island. Will the

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crew get away before the island is blown to smithereens?! -- VIZ Media

A premium box set of the first two story arcs of One Piece, one of the most beloved and bestselling manga series of all time! As a child, Monkey D. Luffy dreamed of becoming King of the Pirates. But his life changed when he accidentally ate the Gum-Gum Fruit, an enchanted Devil Fruit that gave him the ability to stretch like rubber. Its only drawback? He'll never be able to swim again--a serious handicap for an aspiring sea dog! Years later, Luffy sets off on his quest to find the "One Piece," said to be the greatest treasure in the world... This box set includes volumes 1-23, which comprise the first two story arcs, East

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Blue and Baroque Works. With exclusive premiums and great savings over buying the individual volumes, this set is a pirate's treasure for any manga fan!

The Star of Ebisu

Brick by Brick

Enter DoFlamingo

Vassals Of Glory

One Piece, Vol. 70

One Piece: Ace's Story, Vol. 1

Let's Go Back

The Straw Hats are keeping the Officer Agents preoccupied while Vivi makes her way to the palace. Sanji's got his hands full with Mr. 2 Bon Clay while

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Zolo battles mano a mano with Mr. 1--or rather sword to sword body in this case! That leaves Nami on her own with Ms. Doublefinger--a prickly predicament with only her wits and Usopp's special weapon to depend on. Can the Straw Hats prevail against the best of the Baroque Works?! -- VIZ Media

How ed tech was born: Twentieth-century teaching machines--from Sidney Pressey's mechanized test-giver to B. F. Skinner's behaviorist bell-ringing box. Contrary to popular belief, ed tech did not begin with videos on the internet. The idea of technology that

would allow students to "go at their own pace" did not originate in Silicon Valley. In *Teaching Machines*, education writer Audrey Watters offers a lively history of predigital educational technology, from Sidney Pressey's mechanized positive-reinforcement provider to B. F. Skinner's behaviorist bell-ringing box. Watters shows that these machines and the pedagogy that accompanied them sprang from ideas--bite-sized content, individualized instruction--that had legs and were later picked up by textbook publishers and early advocates for computerized learning. Watters pays particular

attention to the role of the media--newspapers, magazines, television, and film--in shaping people's perceptions of teaching machines as well as the psychological theories underpinning them. She considers these machines in the context of education reform, the political reverberations of Sputnik, and the rise of the testing and textbook industries. She chronicles Skinner's attempts to bring his teaching machines to market, culminating in the famous behaviorist's efforts to launch Didak 101, the "pre-verbal" machine that taught spelling. (Alternate names proposed by Skinner include "Autodidak,"

"Instructomat," and "Autostructor.") Telling these somewhat cautionary tales, Watters challenges what she calls "the teleology of ed tech"--the idea that not only is computerized education inevitable, but technological progress is the sole driver of events.

Gorgeous color art from Eiichiro Oda's One Piece! Color images and special illustrations from the world's most popular manga, One Piece! This compendium features over 300 pages of beautiful color art as well as interviews between the creator and other famous manga artists, including Taiyo Matsumoto, the creator of Tekkonkinkreet. This

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second volume covers continues to showcase the artful adventures of the One Piece series. From the Water Seven arc, where the Straw Hats encounter the sinister CP9 organization, to the Paramount War arc that follows their journey to Marineford where Luffy's brother Ace resides.

After almost drowning at the hands of "Sawtooth" Arlong, captain of the nasty Fish-Man pirates, Luffy bounces back with a few tricks up his sleeve.

One Piece, Vol. 44

One Piece, Vol. 47

One Piece 3

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One Piece 6

Thriller Bark to New World, Volumes 47-70

How LEGO Rewrote the Rules of Innovation and
Conquered the Global Toy Industry

Color Of The Supreme King