

## Shadowed Valos Of Sonhadra Book 6

Victoria's day starts out like any other aboard the transorbital ship, Phoenix. Such is the life of an emergency medicine specialist in the age of "post-discovery". Sure, she had always dreamed of interacting with intelligent extraterrestrial life- the real thing, not those microbes on distant moons. Who wouldn't? She was still happy with her career, however mundane and demanding it might be. That's what it took to run a ship the size of a small city smoothly. Monotony. But all that changes one morning, and suddenly she's not so sure she didn't stick her foot in it... Be careful what you wish for.
\*\*\*Escape had been their only drive, and even death was preferable to the alternative. But they never thought their flight for freedom would put them in an uncharted system. Forced to interact with an isolated world and its inferior, albeit curious people. When it affords them an unforeseen and unprecedented opportunity to take back their world from those who seek to destroy them, however, Aderus begins to wonder if it wasn't fate. Earth's proposal is shocking and uncomfortable for a fierce, independent race that relishes in their solitude. But the more he learns of humans, the more he comes to admire and respect them. One, in particular. \*WARNING\* Not intended for readers under 18. Contains explicit sexual content.

"It's time to go home, Jo."I hear the voice in my dreams, but I don't understand what it means. I am home. I haven't left for two weeks because once again, my name and my private life is the hottest topic in local news... only this time, it's not a drug-addled ex-boyfriend dragging me through the mud. Some intrepid reporter no one ever heard of before tracked my parents down in Florida and asked for a comment about my recent brush with a serial killer. Now, they're here in Manhattan, and every other day there's another exposé. Another story. Another lie.My plan was to ignore it all. To wait for the feeding frenzy to die down, go about my business, focus on the strong, powerful man in my bed who whispers and growls in my ear that I'm his. But my plan isn't working, and now I understand what that voice in my dreams meant. I have to go back to the place where I lived as a child. To the place where my brother died. I have to go home and give one more interview to set things right... before it's too late.

Vasil has spent his life serving the needs of his people, denying his own desires -- until a star falls from the sky. He follows its fiery trail and finds the unexpected: a mysterious human female. She is his chance at having the mate, the family for which he's longed. But when he discovers her connection to the organization that created and enslaved his ancestors, he must decide if claiming his happiness is worth the risk of exposing the kraken.Stranded on an unknown planet, Theodora Valenti has limited supplies and no way to call for help. Hopeless, the arrival of a half-an alien, half-octopus alien doesn't seem like an improvement. But despite his differences, Theo finds herself drawn to him. Giving in to Vasil's advances means accepting that the life she knew is gone forever. Can she give up a chance of rescue or is what she and Vasil feel for each other real?-----\*\*Trigger Warning: This book contains sexual explicit scenes and sexual violence.\*\*

They are the enemy, a threat to her life and soul. They are also the men she loves and must set free. For most, the Earth-Kalquor War ended years ago. Yet veteran destroyer captain Zemos and clannates Oret and Miragin have been captured by a renegade Earther battlerecruiser. They've been held in a cell for months now, with no idea where their ultimate fate lies. Threatened daily, their lives could end at any moment. The only bright spot during their imprisonment has been the lovely woman who brings them their meals and offers the one friendly face amongst their enemies. Elisa Mackenzie is among the desperate Earthers trying to survive in the wake of Armageddon. Surrounded by fanatics who won't give up a long-lost war, she can't let herself care for the Kalquorians the ship has taken prisoner. Her lonely heart, empty for so long, has other ideas. Knowing the Kalquorians are dangerous and her fanatical shipmates are even more so, Elisa fights her feelings in vain. Ignoring the harsh lessons of long-lost youth, she falls in love. Zemos, Oret and Miragin must escape before the have to destroy the woman who would complete their clan.

The fate of his people rests in her hands. When the penitentiary ship she's incarcerated in gets sucked into an anomaly, Kira barely survives the crash onto an alien planet. Along with a handful of survivors, she finds refuge in The City in the Caldera alongside its Fire Valos inhabitants. But the sadistic experiments performed on her by the prison's scientist make the heat intolerable for her. When the opportunity to go to the frozen city of E' Lak presents itself, Kira believes she' ll finally be at peace. Duke is confused by the strange human female. Like him, she' s cold, made for the icy lands of the Northern Valos. Her resemblance with the Creators and questionable friendship with a human hated by his people raises their collective suspicions. Yet, only she could save their lost tribes condemned to an eternal slumber. As his heartstone warms for her, Duke is determined to prove to the rest of the tribe that beneath her frozen exterior hides a compassionate female. His female.

Saving Askara

The Dark Duet, Book 1

Shadowed

A Sarazen Saga Novel

Claimed by an Alien Warrior

They say crime doesn't pay . . . but what if it's done in the name of love? Being left behind by my boyfriend and getting arrested wasn't part of the plan. Neither was becoming a test subject for a mad scientist, a crash landing in the prison spaceship, and then struggling to survive in a deadly alien jungle. I could have paid with my life, instead, I was given two incredible reasons to love again, and this time the thing I need to do is to hold on to them. Love condemned me, now it's the only thing left that can save everything I hold dear. Simply enduring is no longer enough. I want to truly live. The Valos of Sonhadra series is the shared vision of nine sci-fi and fantasy romance authors. Each book is a standalone, containing its own Happy Ever After, and can be read in any order.

\_Warning: Enduring is a FMM sci-fi romance that contains graphic descriptions of intimacy. Intended for mature readers.

Someone's using me as leverage against my family. I was your average citizen, innocent of any crime worth going to prison for, and yet here I am.But this isn't a regular prison ship."Torture."Experiments.They alter me. And when the ship crashes on an alien planet, some of my new abilities come in quite handy--it's the side effects that aren't entirely welcome.Not by me, anyway. The tribe of aliens that have taken me captive?They don't seem to mind.The Valos of Sonhadra series is the shared vision of nine scifi and fantasy romance authors. Each book is a standalone with a guaranteed Happy Ever After and can be read in any order.\*Note: Explicit content, sexual situations, and language warning. 44K word novel.

How do you mend a broken heartstone? Amber crashed onto an alien planet and survived the dangers of an unknown world. Three literally hot aliens with lava coursing through their veins decide she' s their mate. She' s endured everything Sonhadra has thrown at her but she might not survive their fiery embrace. Pel and Mishal know that the commanding human female is their mate. They vow to claim her and repair Fin' s fractured heartstone, the material from which can only be found in the frozen north. Barely able to keep their hands off each other, how can Amber and her Fire Valos resist temptationuntil they can find a way to safely be together? Inferno is a return to the multi-author, multi-book Valos of Sonhadra series and full of steamy Reverse Harem action. BOK ONE OF THE DARK DUET: Caleb is a man with a singular interest in revenge. Kidnapped as a young boy and sold into slavery by a power-hungry mobster, he has thought of nothing but vengeance. For twelve years he has immersed himself in the world of pleasure slaves searching for the one man he holds ultimately responsible. Finally, the architect of his suffering has emerged with a new identity, but not a new name. If Caleb is to get close enough to strike, he must become the very thing he abhors and kidnap a beautiful girl to train her to be all that he once was. Eighteen-year-old Olivia Ruiz has just woken up in a strange place. Blindfolded and bound, there is only a calm male voice to welcome her. His name is Caleb, though he demands to be called Master. Olivia is young, beautiful, and naive and willful to a fault. She has a dark sensuality that cannot be hidden or denied, though she tries to accomplish both. Although she is frightened by the strong, sadistic, and arrogant man who holds her prisoner, what keeps Olivia awake in the dark is her unwelcome attraction to him. WARNING: This book contains very disturbing situations, dubious consent, strong language, and graphic violence.

NOW FREE! Lies aren't her only weapons against the fae... In the Halow system, one of Earth' s three sister star systems, tek and magic--humans and fae--are at war. Kesh Lasota is a ghost in the machine. Invisible to tek, she' s hired by the criminal underworld to carry illegal messages through the Halow system. But when one of those messages kills its recipient, Kesh finds herself on the run with a bounty on her head and a quick-witted marshal on her tail. Proving her innocence should be straightforward. Until a warfae steals the evidence she needs. The fae haven' t been seen in Halow in over a thousand years. And this one--a brutally efficient killer able to wield tek--should not exist. But neither should Kesh. As Kesh' s carefully crafted lie of a life crumbles around her, she knows being invisible is no longer an option. To hunt the warfae, to stop him from destroying a thousand-year fragile peace, she must reclaim the horrors of her past. Kesh Lasota was a ghost. Now she' s back, and there' s only one thing she knows for certain: Nobody shoots the messenger and gets away with it. Reader note: This series is professionally edited and proofread for your reading enjoyment. DragonCon Award finalist for Best Fantasy (Paranormal) 2018 Messenger Chronicles reading order: Shoot the Messenger, #1 Game of Lies, #2 The Nightshade's Touch, #3 Prince of Dreams, #4 Her Dark Legion, #5 (coming late 2019) Shoot the Messenger is a full-length novel: 80,000 words. Genre: Science-fantasy. Paranormal in a sci-fi setting. Slow-burn alternative relationship dynamic. Dark fantasy. Paranormal fantasy. Urban Fantasy series. Perfect for readers of Iona Andrews, Jeaniene Frost, Liith Saincrow and Laurel K Hamilton. Download for free now and begin this fae-in-space fantasy adventure!

Whirlwind

Inferno

Slave Gold

Hannaford Prep Year One

Alien Caged

*They say that in space, no one can hear you...[Yeah, you know what I'm quoting,] But there are lots of places you can still scream and be heard. Especially if you suddenly find yourself on a ship traveling through space. I've been abducted by aliens and auctioned to an alien pirate. My epic love of movies sort of comes in handy, what with all the sci-fi I suddenly in my face. Therefore, I don't completely lose my mind when my new owner takes me to his ship where I learn I'm under the control of not one, but \*five\* space pirates. (...And it's not scary at all when I only meet four of them, and everyone warns me away from the mystery fifth alien.) Luckily, they're not deterred by the fact that I've come to them carrying a passenger. I'm pregnant.Last I saw my ex, he was hell-bent on giving me another beating I wouldn't forget. But with my new 'owners, ' I'm safe for the first time in a long time--and so is my little girl. Not that everything is all raindrops on roses, and innocent kittens: they're pirates. They've got a real addiction to plundering, and a passion for pornoing.I'm pretty fond of the former, but when it comes to the thieving, I'm afraid they're going to take more than my body... Piece by piece, all five of my pirates are stealing my \*heart.\* Beth's Stable is 125K words, and has a HEA with hot pirates. \*\*Note: Beth's Stable is a standalone Reverse Harem romance where five men woo one woman. They're space pirates, but there are no crossed energy sabers in this story. There is a Happy Ever After. You should probably be at least 18 if you crack open this ebook because Beth would like to corrupt you. (Although if her pirates had met you before they grew completely, totally devoted to her, they would have loved showing you the ropes. Sorry, doves!;D*

*Despite the shelter her adoptive parents have provided her entire life, Nina's psychic abilities have always hung over her like a shadow. The very powers that should give her strength have driven her to isolate herself. But lately, her craving for companionship -- a mate -- has become stronger than her fear. One foolish decision puts her life at great risk. And also provides a wondrous discovery...Aduun, Vortok, and Balir have existed in a state of constant rage and ravenous hunger for centuries, locked away in the beastly forms that were forced upon them. Their only thoughts were of revenge on their Creator -- until a mysterious female falls into their underground prison, restoring their heartstones and their sanity. They know nothing about her, yet she may be their only chance at reclaiming their freedom. Unable to deny their intense attraction, they set out together to escape their Creator's trap and rescue their lost people. Can they keep Nina safe and persevere in a world designed to destroy them?----- \*The Valos of Sonhadra series is the shared vision of nine sci-fi and fantasy romance authors. Each book contains their own Happy Ever Afters, and can be read in any order.*

*The secluded forest cabin was meant to give Sophie a place to hide, to heal, and to be safe. But from the moment she arrives, she's not alone. She glimpses dark shapes from the corner of her eye, feels phantom touches, and her dreams are filled with seductive shadows. What she first mistakes for delusions of her traumatized mind soon prove to be so much more...An ancient, mysterious, dangerous entity lurks in the woods -- and it wants Sophie. -----\*\*Trigger Warning: This book contains sexual explicit scenes and violence, including a history of domestic abuse.\*\* HER INSPIRATION AND HER PASSION... Three months ago, Aymee had no idea the kraken - half-human sea dwellers - even existed. Now, the violet eyes of the kraken Arkon haunt her imagination, and she longs to know his touch. But word of his people has spread beyond The Watch, and Aymee's attraction to Arkon may endanger the safety of human and kraken alike. To protect him, can she bring herself to forsake him? Is her desire for Arkon worth putting both their worlds at risk? HIS MUSE AND HIS JEWEL... Arkon has spent his life in the pursuit of knowledge. Then he met Aymee and found a new quest: to make her his. She inspires him, draws him in, dominates his thoughts. When he finally builds the courage to approach her, she's everything he imagined and more. But a group of murderous humans are hunting the kraken, and continued contact with Aymee may destroy them both. Now that he's tasted her sweetness, he can't give her up...but can he risk his world and his people to satisfy his need for her?*

*One OCD neat freak alien.One human woman.Both are abducted and held captive in a very unstable environment.What more could go wrong? Simmi: I've broken free and I've also freed the human who was held captive with me. But I don't know where we are, and I don't know where my home is. The local wildlife may be smaller than I am, and maybe they don't have fangs near as large as mine, but I'm still terrified. My issues with germs--and my uncompromising avoidance of all the things that I'm afraid of coming into contact with--is going to get me killed in this wilderness.Thankfully, Aurora lets me follow her.Thankfully, she seems to know the way out of this endless and inhospitable woodland and desert biome.But by the end of our journey, she'll suspect she's harboring a contagion. I have no way to know it, but she's afraid to tell me. Afraid of how I'll react once I find out what she's carrying.\*\*Note: This 40K, Standalone story is intended for readers 18+ due to romantic elements and adult themes. There is no cheating. There is one really germphobic alien. Thankfully, there's also a really understanding woman who is starting to fall for him. Spoiler: They're totally gonna have a Happy Ever After... just as soon as they can get off this planet that's trying to kill them.*

Fallen from the Stars

Undying

His Darkest Craving

Iced

Enduring

*[Siren Menage Everlasting: Erotic Futuristic Sci-Fi Menage a Quatre Romance, M/F/M/M, HEA] Shannon Regis buys a Celtic warrior slave bracelet and finds herself transported to planet Aeros, where she meets triplets Barclay, Darby, and Gilmore Calhoun. The Calhoun brothers see the bracelet on Shannon's upper arm and know she has been sent to them by the goddess of love and beauty, Branwen. They have to convince Shannon that she isn't dreaming or hallucinating and is in fact no longer on Earth, but they also have to convince her that she is meant to be their bond mate. Just as Shannon seems to be finding her place in her new home, trouble brews from some of the Calhoun brothers' warriors, and they kidnap her. Shannon is in for the fight of her life, but knows she is no match for nearly seven-foot, crazy warriors. Will her warriors get to her in time to save her? Or will they be too late? Note: There is no sexual relationship or touching for titillation between or among siblings. \*\*A Siren Erotic Romance*

*A smuggler running from her past, Mercy desperately wants answers to her mother's disappearance. All roads lead her to the one place she can't return: home. Killers. Thieves. Pirates. Family. Mercy has spent her life evading the Pirate Queen who attempted to murder her as a child. Now, living as a smuggler with the outlawed Talent of telepathy, she keeps her head down, takes jobs that keep her moving, and searches for answers about her mother's disappearance fifteen years ago. But living outside the law has consequences. Tricked and captured, Mercy must choose between two rival factions: the terrorists who will do anything to exploit her gifts for themselves, and the pirates she's been eluding since childhood. Her only ally is the most dangerous killer of them all, and trusting him may be her final mistake. Star Wars meets Firefly in this space fantasy series readers compare to Iona Andrews and Nalini Singh.*

Tempest

*BRINGER OF DEATH... Orishok is the last of his kind - a valo shaped by the Creators to embody death. He's stood vigil over his people for centuries, watching them fade away, one by one succumbing to the entropic energies they hold inside. With his slightest touch unwillingly bringing death to all living things, he has remained isolated in his people's city, his heart as empty as the buildings around him...until a pale, slight female arrives and shakes the foundations of his world. GIVER OF LIFE... Quinn Dalton lost everything when she was convicted of murder - her sister, her niece, her budding career - but it isn't until she's transferred to an interstellar penitentiary that she realizes her very life is no longer her own. Her existence aboard The Watch is a nightmare, broken only when the station is torn through a wormhole and crash lands on an alien world. After waking up alone and bloodied, but somehow unarmed, she seeks shelter in an abandoned city - where she discovers an ancient, wondrous mystery. Can she survive alongside a being whose touch means death? -----*

*Warning: This book contains full language, explicit sexual content, and violence and is intended for mature readers only. Jalia hasn't ever played a game she can't win.The Promise of a Queen's Ransom is too much for life-long gambler Jalia to pass up. The untouched planet of Minos is rumored to be so wealthy, one can walk along the beach and pluck diamonds from the sea. According to the contract, all she has to do to win is solve a few puzzles and navigate a labyrinth or two. Simple!But she didn't read the fine print...She isn't competing to win treasure, she's competing to become Queen of Minos. Marriage to the king: Mandatory.A king who sends men to their deaths by the dozen kills anyone who dares speak against him, and his people live in fear of his wrath.Bound by the contract, Jalia has no choice but to try or die while the challenges grow ever more deadly. Even if she wins, marrying the Monstrous king of Minos may be a fate worse than death.*

Captive in the Dark

Jewel of the Sea

An Alien Romance Trilogy

Sarazen's Claim

Good Deeds

*They say crime doesn't pay . . . but what if it's done in the name of love? Being left behind by my boyfriend and getting arrested wasn't part of the plan. Neither was becoming a test subject for a mad scientist, a crash landing in the prison spaceship and then struggling to survive in a deadly alien jungle. I could have paid with my life, instead, I was given two incredible reasons to love again and this time the thing I need to do is to hold on to them.Love condemned me, now it's the only thing left that can save everything I hold dear.Simply enduring is no longer enough. I want to truly live.The Valos of Sonhadra series is the shared vision of nine sci-fi and fantasy romance authors. Each book is a standalone, containing its own Happy Ever After, and can be read in any order.*

*For mature readers. \_\_\_\_\_ All books in the Valos of Sonhadra Series:Amanda Milo - Alluvial Poppy Rhys - Tempest Nancey Cummings - BlazingRipley Proserpina - WhirlwindNaomi Lucas - RadiantIsabel Wroth - ShadowedTiffany Roberts - UndyingMarina Simcoe - EnduringRegine Abel - Unfrozen*

*When the penitentiary ship she's incarcerated in gets sucked into an anomaly, Lydia barely survives the crash onto an alien planet. Only the sadistic experiments performed on her by the prison's scientist allow her to survive this harsh and dangerous world. The future looks grim until she stumbles upon a magnificent city of ice and its most unusual inhabitant. Kai is fascinated by the delicate stranger fallen from the stars with the power to bring his hibernating city back to life. She stirs emotions long forgotten by his frozen heartstone. Can she be the salvation of his people or will the trap set by the Creator bring about their collective doom?*

*"Intense. I love it." --Night Owl Reviews Danger signs rise off Jase Kayrs like steam--the scars, the secrets, the strength. He's got a mission, and he's not interested in much outside of it. Except Brenna Dunne. Brenna was an ass-kicking, name-taking witch--before the poison that's killing her sapped her powers too. She knows there's more to Jase than a handsome face and an ugly history. But there's no time to find out what. Taking him as her mate might save her life. But once she unleashes the force of his desire, there will be no turning back... Ready or not, here they come... Includes a preview of Rebecca Zanetti's exciting new series, The Scorpilus Syndrome! "Paranormal romance at its best!" --Cynthia Eden*

*He's spent years as a hunter, but now he's the one ensnared in a creature's trap. Ketahn did not want a mate. Fate has a different plan for him. When the queen he despises declares her intention to claim him, he retreats into the jungle. What he finds there changes his world. Small, delicate, and pale skinned, Ivy Foster is nothing like the females Ketahn has known. She's not of his kind at all. Yet the moment he sees her, he knows the truth in his soul--she is his heart's thread. And now that he has her, he won't let anything take her away. Not the jungle, not the gods, not the queen and her warriors. Whether Ivy agrees or not, their webs are hunted. No one will ever sever those threads. ----- Book 1 of 3 in The Spider's Mate Trilogy. Warning: Will contain darker themes. ----- Pre-order date will change to release sooner (Shooting for May 2021). We're just giving ourselves some breathing room.*

*-GOOD LUCK ON THE HUNT.Newly-appointed Commander Kalix has been tasked with a crucial mission for the Sarazen race: discover the fates of the remaining human starships, and bring home the survivors--if there are any left, that is...His crew come upon the wrecked remains of the Srestreka, and the chattering captain's logs set them on the trail of a human colony established over twenty years ago. Moika, the hope of the starbound human race.But as Kalix and his warriors grow closer in their search, the distress signals show there is something terribly wrong on Moika.Something deathly wrong.-LEAVE NO SKIN EXPOSED.Alec, Firstborn Moika, is a hardened young woman and the defacto leader of the colony on Moika--because all that remain are she, her sister, and a ragtag band of Moika-born children.The hostile natives who dwell in the water, known only as "Scylla," have decimated the colony's population.When all hope seems lost, the Sarazen appear and offer the survivors sanctuary: an end to their suffering, an end to the running, and an end to the killings.A return to civilization.But for Alec, who spent most of her life herding and protecting the colony, it's a bittersweet rescue. All she's known is fighting but suddenly the gauzy promise of peace is dangled in front of her. Will the deep anger she feels at being an outsider ever subside?*

*Manufacturing Facilities Design and Material Handling*

*Valos of Sonhadra*

*Plrate Nemesis*

*Unfrozen*

*Ensnared*

Jayne Burns has come too far in her life to look back. An orphan, she's used to being no one's choice. Not anymore. When she lands a job as a private tutor for the adopted daughter of a world famous guitarist, everything changes. The rock gods of Rochester's Pathos, Tennyson, Lee, Klaus, and Diego set their sights on her, and sweep Jayne off her feet. But the band has a secret, and if it comes to light, they'll lose Jayne. They refuse to give her up, and they'll tell any lie, barricade any door, and fight any foe to keep her. \*\*Just Jayne is a full-length, stand-alone reverse harem romance\*\*

Aveline got what she deserved. An unlucky thief, she's been caught and imprisoned on the Interstellar Penitentiary System station. For the rest of her natural life, she'll be an unwilling subject in whatever experiments the psychopathic Earth government scientists choose to use her for. But Aveline's luck is about to change. When a wormhole opens near the space station, Aveline is sucked out of hell and into a world she never knew existed--Sonhadra. And she's not alone. Locked away by a species known only as The Creators, the Ventos, a race of air elementals, have lived a half-life--alive but unaware of the passage of time, or who they are. Until Aveline arrives. The last four Ventos in Sonhadra, Aaddhar, Branesh, Ettan, and Thanasis, are awake now, and Aveline holds their hearts in her throving little hands. Faced with a world utterly changed and unfamiliar, they decide to forge a new one. Together, they'll create world of freedom and joy, and if the five of them are the only ones who enjoy it, that's fine with the Ventos. But Aveline didn't arrive alone. The person at the heart of her downfall, the one who pushed her onto the path that led to loss and pain, has fallen through the wormhole as well. And she threatens everything Aveline and her Ventos have created. Will they be strong enough to survive the threat they now face? Or will the Ventos be sent back into oblivion and Aveline into hell?

After losing her job, apartment, and boyfriend in one afternoon, Zoey doesn't think things can get any worse. Then an unwitting passenger -- green, four-armed, and sexy as sin -- proves her wrong by dragging her into his frantic escape. Helping Rendash is the right thing to do, but it means becoming a fugitive and risking the only things she has left -- her life, and her heart.Weakened by her captivity and torture, Rendash, an elite aiganti warrior, seizes his only opportunity to escape. Alone in an alien wasteland, he seeks the aid of a human -- one of the very species that imprisoned him. But he finds himself inexplicably drawn to Zoey, and his need to protect her soon wars with his mission -- return to his homeworld.With a shadowy government agency pursuing them, Zoey and Rendash must race across the country before he is recaptured, and she is thrown in a dark cell as a traitor to her kind. But their greatest obstacle may be the most unlikely -- their insatiable attraction to one another.

This project-oriented facilities design and material handling reference explores the techniques and procedures for developing an efficient facility layout, and introduces some of the state-of-the-art tools involved, such as computer simulation. A "how-to," systematic, and methodical approach leads readers through the collection, analysis and development of information to produce a quality functional plant layout. Lean manufacturing; work cells and group technology; time standards; the concepts behind calculating machine and personnel requirements, balancing assembly lines, and leveling workloads in manufacturing cells; automatic identification and data collection; and ergonomics. For facilities planners, plant layout, and industrial engineer professionals who are involved in facilities planning and design.

Notchka Umlain, solo-scavenger and pilot, only came to Bandalier for business. But when her first ever heat cycle hits, she has two choices: get off the planet or find somewhere safe to ride out the heatburns. Determined to never end up mated and trapped in a kitchen, she heads into the Droid district. You can't mate if the other person isn't an organic right?Low on funds and preparing for weeks of sexual stupor, Notchka finds herself in the Nuts in Bolts, a nearly deserted Cozy House with a handful of older models, two of which aren't even servicing. But the owner, Proto model Avan-8, is willing to trade sex for repairs and Notchka is desperate. Everything will stay simple with droids... or it would if she didn't end up liking them all so much. If she can just make it through her heat without too many feelings, avoid the pack of Dendarys males that seem determined to catch her, and figure out why women are going missing, it will all work out. It's definitely not veking working out.Good Deeds is a full length, insta-burn, standalone, reverse harem romance novel, starring a witty heroine and five frizting hot android heroes.

Venys Needs Men

Unleashed

Alluvial

Contagion

HIS TREASURE AND HIS OBSESSION... Despite her longing for the sea, Macy has clung to the safety of land for half her life, devoting herself to her daily routine - until she agrees to go sailing with a childhood friend. Her fears come to fruition when a sudden storm capsizes their boat, rekindling her old terror. She awakens to a rescuer who is anything but human - and he refuses to let her go. Treated like a curiosity and a possession, she's desperate to go home. Yet Macy is undeniably drawn to this strange creature. Can she give up her old life, her family and friends, to embrace this adventure...and Jax? HER SAVIOR AND HER CAPTOR... Jax the Wanderer is a hunter, an explorer, and an oddity among his kind. While other kraken are content near their dens, Jax is driven by a deep need to journey far and wide, discovering the unknown corners of the sea. Macy challenges everything he's known; she is the most alluring creature he's ever seen on his travels. He must possess her, though he knows it can only end in disaster. How much is he willing to forsake for the female he desires? ----- Warning: This book contains explicit sexual content and is intended for mature readers only.

A woman on fire. Lucie survived four hellish years in prison, being sucked through a wormhole and crashing onto an alien planet. All she wants is to go home. Passion and rage burn in her. She wants her life back and nothing will stop her: not prison, not an alien planet and not three powerful aliens determined to claim her. They won't distract her with their smoldering embrace or fiery kisses. Alien men forged from fire. Sarsen, Ertale and Asche spent the last thousand years waiting for release from their bonds. When the intriguing female bursts into their lives, she frees them from their unending servitude and ignites the fire in their heartstones. Now she thinks she can just leave them behind? Not acceptable. All three will do whatever it takes to make Lucie understand that her body and her heart belongs to them. The Valos of Sonhadra series is the shared vision of nine sci-fi and fantasy romance authors. Each book is a standalone, containing its own Happy Ever After, and can be read in any order. Blazing is a Reverse Harem story with three heroes and one lucky heroine, complete and no cliffhangers.

After surviving foster care and a high school that breeds gang members and drug dealers I've finally found my path to freedom: emancipation and a full-ride scholarship at the ultra-exclusive Hannaford Prep. All I have to do is survive. After attracting the wrong sort of attention from the richest boy in the country, passing off the hottest guy in school and being humiliated in front of my favorite rock idol I am now the target of the most popular, and cruelest, group in the freshman class.They want my blood.They can have it.I'm stronger than any spoiled rich kid.But can I survive the game the Juniors have started with me as the goal? Now every boy at Hannaford wants to have me. All except the three I want.Ash, Harley, and Blaise don't care about the game, all they care about is destroying me.

They can't break me.I wasn't prepared for what came after I got arrested and sent to prison. Finding my sister in that hellhole should've been easy.I wasn't prepared to survive an alien planet straight out of a prehistoric nightmare. Facing my fears to withstand the creatures that wanted to eat me, and the four alien men that watched me like a morsel they wanted to sink their teeth into...I wasn't prepared for any of it.But I sure as hell wouldn't let it break me...-This story contains a reverse harem (m/m/f/m/m) of fish-man, element wielding, alien heroes, mature content, violence, and probably too much language! Tempest is best enjoyed after reading Alluvial (Valos of Sonhadra #1)The Valos of Sonhadra series is the shared vision of nine sci-fi and fantasy romance authors. Each book is a standalone, containing its own Happy Ever After, and can be read in any order. For more books in the Valos of Sonhadra Series, check out:Amanda Milo - Alluvial (Valos of Sonhadra #1)Poppy Rhys - Tempest (Valos of Sonhadra #2)Nancey Cummings - Blazing (Valos of Sonhadra #3)Ripley Proserpina - Whirlwind (Valos of Sonhadra #4)Naomi Lucas - Radiant (Valos of Sonhadra #5)Isabel Wroth - Shadowed (Valos of Sonhadra #6)Tiffany Roberts - Undying (Valos of Sonhadra #7)Marina Simcoe - Enduring (Valos of Sonhadra #8)Regine Abel - Unfrozen (Valos of Sonhadra #9)

My name is Jaya, a dreamer, bola slinger, and one of ten guardians in my tribe. I was content to live out my days keeping watch on the village, hunting, and batting away insects that flew too close to the prissy women chosen to birth the next generation.My life was nothing like theirs. I spent way too much time burying my secret in the dirt, over and over, to make sure of it. Gods no. That wasn't my future...Until the sky lit up and an angry star sent all the Mist tribes into a desperate frenzy for the beasts of legend to bleed new life into our people.It wasn't supposed to turn out this way.I didn't mean to touch him, but what's done is done. Do I have what it takes to seduce a dragon? Don't know, but hold my bola-I'm about to find out.

Portrait of Death

Beth's Stable

IBW Alien Romance

Shoot the Messenger

Sarazen's Hunt

When an orbital prison is torn through a wormhole and crashes on an unknown planet, It's every woman for herself to escape the wreckage.As though savage beasts and harsh, alien climates aren't enough, the survivors discover the world isn't uninhabited and must face new challenges--risking not only their lives but their hearts.DEJA thought she could fear nothing more than the daily treatments she received during her imprisonment on the Concord. The horrible experiments which rack her body with unimaginable, searing pain. But she discovers the true meaning of terror as she clings to life pod's harness while plummeting toward the surface of an unknown planet.Struggling to outrun the beasts hunting her, fighting to outrun the light, Deja hastens for the only cover she can find -- between the feet of a giant stone statue. Only statues aren't supposed to move, or wrap you in their arms and carry you off INTO SHADOW..Welcome to Sonhadra.The Valos of Sonhadra series is the shared vision of nine sci-fi and fantasy romance authors. Each book is a standalone, containing its own Happy Ever After, and can be read in any order. For total satisfaction, IT IS BEST read as part of the SERIES.

Yahiro never thought she would end up in prison. Let alone on a prison ship where escape was impossible. But none of that mattered anymore because while she was curled up in the corner of her cell, the lights went out.And when they turned back on it was worse.Ending up on a planet--one so different than Earth--greeted by the screams of those who were injured, the crash and the corpses of those who didn't make it, she sets off with the survivors in hopes of finding a way home.What she finds instead are three golden aliens that won't let her out of their sight, a city on the back of a giant beast, and a ghost world that will never let her leave.--Book five in the Valos of Sonhadra series.Warning: This is a reverse harem and contains explicit sexual content, violence, and language warning.

YOU ARE NOT ALONE.With Tarek away on a hunting trip, and Tmal gone off to round up more of the uncovered conspirators, Brennaugh is the only one qualified to provide assistance when an entire squadron of his best men go missing on S4.Four days. He should have been gone for four days. He gave his word.PLEASE DON'T LET GO.Tara awakens from a nightmare to discover her worst fears have come true. The rescue party has been ambushed, and Brennaugh has been captured by their enemy. Tara knows Brennaugh is still alive-she can feel him-but all she can sense through their bond is white-hot primal fear and anger. Ignoring all protests about concerns for her safety, Tara joins the reinforcements on S4, determined to find her mate and bring him home.

Running for her life, Lucia jianghas a stolen cargo ship only to find she's not alone. A giant, beastly alien slave with no memory of his past is now her newest acquisition, and she has no idea what to do with him.Stuck together for the foreseeable future on the journey back to her home planet, Lucia struggles with the decision to keep him close or risk letting him fall into enemy hands.Outrunning the pirates in pursuit, and her own desires, is shaping up to be an impossible task.WARNING: This story contains a non-human alien hero, mature content, graphic language, and some violence against women.

-ALL PERSONNEL TO BATTLE STATIONS! Words that would change the fate of what remains of humanity. As a third generation searcher, it never occurred to Clary Starborn that she might someday be in charge of anything other than her little botany lab. One hundred and fifty years ago the most powerful countries of Earth built and launched five ships. Ships meant to carry what remained of humanity out into the space beyond their known galaxy to search for a new home. From birth, they had trained and drilled, prepared as best they could for the inevitable contact with other species. One hundred and fifty years, and their first contact with alien life is hostile. The starship Aria is under attack. Within a matter of hours, the cre thousands is decimated. -PRIMARY TARGET ACQUIRED. PREPARE TO ENGAGE. The First Warship came out of the Void and Tarek, Commander of the Sarazen Armada, had anticipated the victory of finally destroying the enemy ship that had been evading him for weeks. Instead, they come upon a smaller vessel, woefully unequipped to deal with the bombardment of the attacking Na'ah. One shuttle managed to escape with seven life signs registering. Tarek ordered the shuttle to board the Sarazen warship, never even considering one of the fragile beings on board, might be his One. Nothing could have prepared Clary for Tarek. She had never seen anything like him, never experienced the rush of instant connection or deep yearning to be called his One. She didn't know what it would mean for her or the other human survivors. But the offer of a new home, a new solar system to explore and a gigantic alien mate who claimed she was his to share it with, was far too good an offer to pass up.

Uncovered

Just Drien Out

A Sci-Fi Romance

To Seduce a Dragon

Just Jayne

*Three years ago, I held her pink silk toe shoe in my hand, helplessly watching the cab drive away before I could give it back to her. The next morning when I stood in front of the portrait drying on my easel, I knew the beautiful ballerina would soon die. Her portrait is one of two hundred and twenty-seven. Each one of the subjects is the victim of murder, and I've painted them all. I've kept my morbid ability a secret for twenty years, terrified someday, someone would find out.Someday has arrived, and the someone banging down my door today demanding answers is a gorgeous, irate homicide detective armed with a phoe of one of my paintings right there on the front page of the most popular tabloid in the city. He peppers me with questions I can't answer, and despite my worst fears being realized, all I can think about is painting this man, alive, and with far fewer clothes on.Detective Callum Graham tells me the dead ballerina I painted is his sister, and she's been missing for three years. Missing, he says firmly, as though any other conclusion is unacceptable. My inappropriate thoughts of seeing him naked, vanish. How do I explain to this man, this brother desperate*